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(NASA-CR-173691) SPACE STATION NEEDS,
ATTRIBUTES AND ARCHITECTURAL OPTIONS:
MISSION REQUIREMENTS Final Study Report
(McDonnell-Douglas Corp.) 68 p
HC A04/MF A01

N84-27817

Unclass

CSCL 22B G3/18 00941

Space Station Needs, Attributes and Architectural Option Final Study Results

MISSION REQUIREMENTS

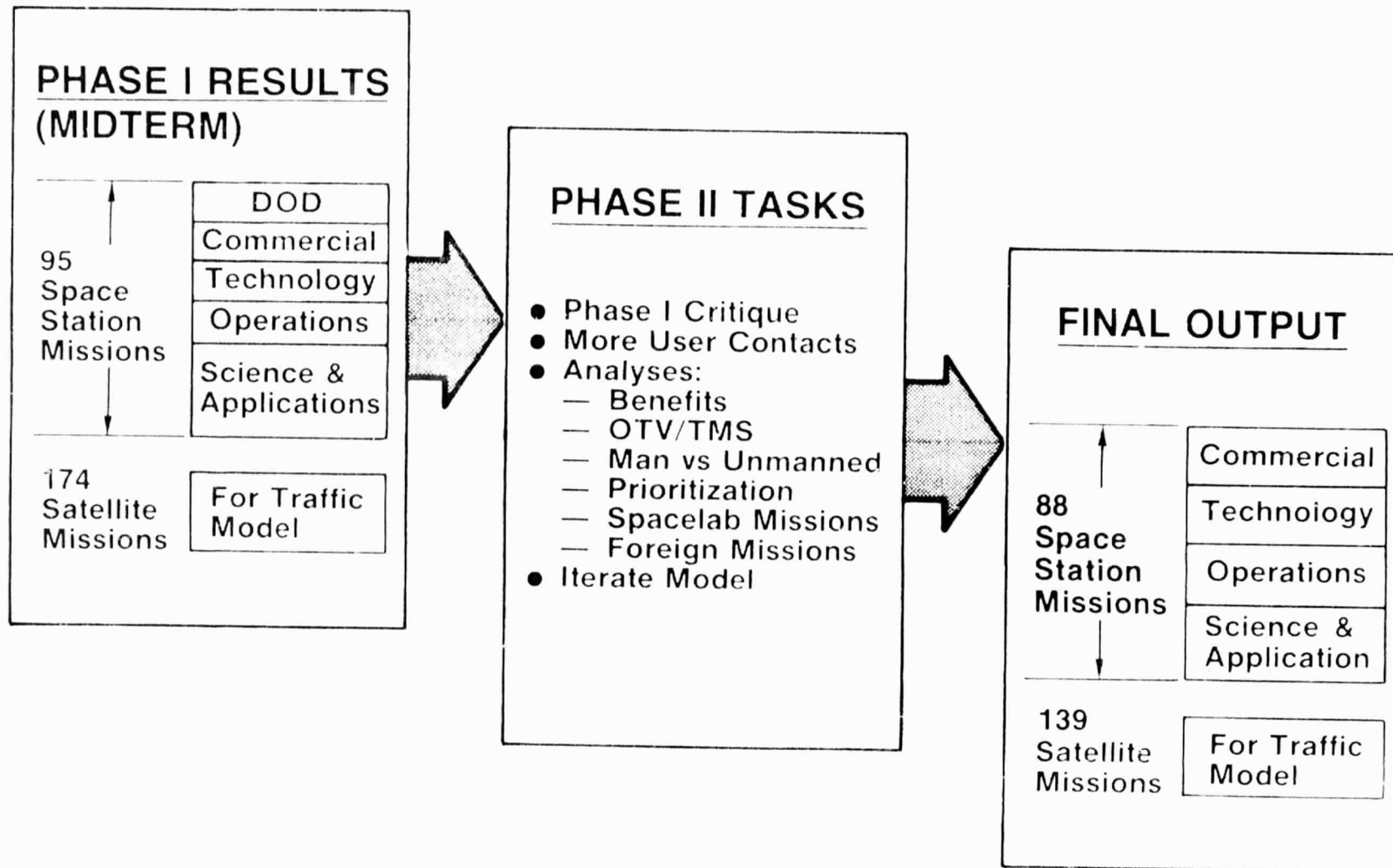
April, 1983



MISSION REQUIREMENT TOPICS

- **Mission Model and Methodology**
- **Science and Applications**
- **Commercial/Technology Mission Summary**
- **Operations Analysis**
- **Benefits/Prioritization Analyses**
- **Integrated Mission Requirements**
- **Role of Man**

MISSION MODEL EVOLUTION



MISSION DATA BASE

VGB394

SPACE STATION MISSIONS

DOF	NAME	SOURCE	DATE	INC	INC	INC	ALT	ALT	ALT	STAT	SEV	BAU
				STAT	DUR	DEG	MAX	MIN	DES	MAX	MIN	FLAT

**Commercial
13**

44 PARAMETERS

Accommodation

Orbit

Resources

**Crew
Time**

88 Missions

**Operations
10**

**Science and
Applications 57**

DEDICATED SATELLITE MISSIONS

**27 Satellites
139 Flights**

Orbit

Mass

**Technology
14**

Launches

ORIGINAL PAGE IS
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DATA BASE PROCESSING

Mission Data Sheets

Page 1 of 3

PAYLOAD ELEMENT NAME	CODE	TYPE
		<input type="checkbox"/> Science & Applications (non-commercial)


Page 2 of 3

CONTACT Name Address	ORBIT CHARACTERISTICS Apogee, km _____ Perigee, km _____ Tolerance + _____ - _____ Inclination, deg _____ Tolerance + _____ - _____ Nodal Angle, deg _____ Ephemeris Accuracy, m _____ Escape dV Required, m/s _____
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Page 3 of 3

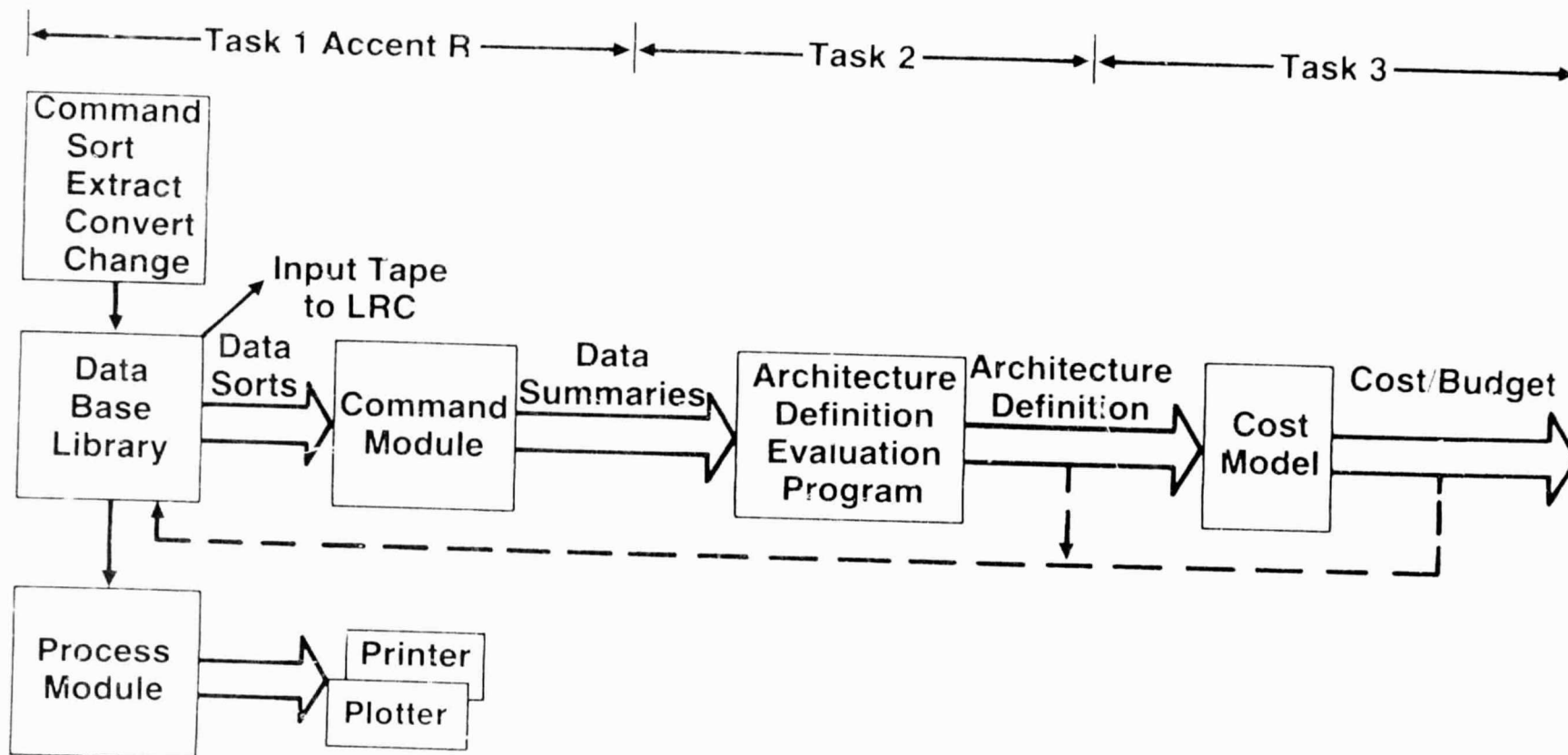
STATUS <input type="checkbox"/> Oper <input type="checkbox"/> Appr First flight No. of flight Duration of OBJECTIVE	POINTING/OPTICS View direct <input type="checkbox"/> Active <input type="checkbox"/> Passive Truth Sites _____ Pointing accuracy _____ Pointing stability _____ Special Requirements _____ THERMAL Temperature, deg C _____ operational min _____ max _____ non-operational min _____ max _____ Heat Rejection, w _____ operational min _____ max _____ non-operational min _____ max _____ POWER <input type="checkbox"/> AC Operate _____ Standby _____ Peak _____ Voltage, V _____ EQUIPMENT PHYSICAL CHARACTERISTICS Location: <input type="checkbox"/> Internal <input type="checkbox"/> External <input type="checkbox"/> Rem Equipment ID/Function _____ <input type="checkbox"/> Pressurized <input type="checkbox"/> Unpressurized L, m _____ W, m _____ L, m _____ W, m _____ Launch mass, kg _____ Consumables Type _____ Acceleration sensitivity _____ DATA/COMMUNICATIONS Monitoring <input type="checkbox"/> None <input type="checkbox"/> Encrypt <input type="checkbox"/> Uplink <input type="checkbox"/> On-Board Description _____ CREW REQUIREMENTS Crew Size _____ Skills (See Table 9) _____ SKILL LEVEL _____ Hrs/Day _____ EVA <input type="checkbox"/> YES <input type="checkbox"/> NO Reason _____ SERVICING/MAINTENANCE SERVICE Interval, days _____ Returnables, kg _____ CONFIGURATION CHANGES _____ SPECIAL CONSIDERATIONS _____
---	--

MDAC Computer Programs



COMPUTERIZED DATA FLOW

VGB579





SCIENCE AND APPLICATIONS MISSION

57 TOTAL

VGB560

ASTROPHYSICS

19

SAS001 ADV SOL OBS (ASO/SOT)
SAS002 SIRT
SAS003 STABLAB
SAS004 COMP SPEC COSRAY NOE
SAS006 EX LG LONG DUR EXP
SAS007 TRANS RAD ION.CAL.
SAS008 XRAY OBSER
SAS009 SPACE TELESC
SAS010 HIRES XRG-RAY SPEC
SAS011 XRAY TIMING EXPL
SAS012 SOLAR INT DYNAMICS
SAS013 ADV XRAY ASTROFAC
SAS014 LAMR(HTM)
SAS015 VLBI
SAS016 LRG DELP REFL
SAS017 GAMMA RAY OBS
SAS018 HIGH ENER ISO EXP
SAS019 SOLAR COR DYN
SAS020 COSMIC RAY OBS
SCM001 REMOTE SENSING REI
SCM002 ORB STANDARDS FAC
SCM003 COMM RESEARCH FAC
SEE001 OCLAN PAYLOAD
SEE002 ATMOS COMP
SEE003 UPPER ATMOS RES
SEE004 SPACE PLASMA PHYSICS
SEE005 ZERO G CLOUD PHYSICS
SEE006 MET. RES. PKG
SEE007 ATM DYNAMICS&RAD
SEE008 CP CIVIL MET

COMMUNICATIONS

3

ENVIRONMENTAL

8

EARTH AND PLANETARY

16

SEP001 SAR
SEP002 MULTISPECT LIDAR
SEP003 MAG FIELD MAPPER
SEP004 PASS MICROWAVE RAD
SEP005 LARGE FORMAT CAMERA
SEP006 IMAGE SPECTROMETER
SEP007 LUMINESCENCE DET
SEP008 LASER RANGING
SEP009 LANDSAT D-D
SEP010 RADAR ACT
SEP011 ACT FLOOR SPECT
SEP012 PLAN SPECT TELE
SEP013 IR SPECT
SEP014 FAR IR SPECT
SEP015 EXTRA SS DET
SEP016 PLANETARY PROC LAB
SLSO01 PRIMATE EXP FAC
SLSO02 PLANT BIO/LS FACIL
SLSO03 RODENT EXP FACIL
SLSO04 ORB QUARANTINE
SLSO05 EXP MED TREAT FAC
SLSO06 HUMAN EXP FAC
SMP001 MATERIALS PROCE L 1
SMP002 MATERIALS EXP CABIN
SMP003 MATERIALS EXP ASE
SMP004 WAVE SHIELD EXP
SMP005 ULTRAVACUUM FAC

LIFE SCIENCES

6

MATERIALS PROCESSING

5

ORIGINAL PAGE 13
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LEGACY MISSIONS

31 Total →

FA001 XRAY TIMING EXPL
FA001 SOLAR INT DYNAMICS
FA001 SOLAR COR DYN
SE001 JEP STANDARDS FAC
SE001 OCEAN PAYLOAD
SE001 GP CIVIL MET
SE001 SAR
SE001 LASER RANGING
SE001 LANDSAT D-1
SE001 RADAR ALT
SE001 MATERIALS EXP ASS

◀ **Flight-Tested — 11
Instruments**

SE004 LAMM ATM
SE006 IMAGE SPECTROMETER
SE006 PLANETARY PROD LAB
SE006 PRIVATE EXP FAC
SE006 PLANT BIO FAC
SE006 PLANT AG FAC
SE006 HUMAN EXP FAC

◀ **Applicable Development — 7**

SE004 SPACE PLASMA PHYSICS
SE005 ZERO G CLIMATE FAC
SE007 ATM DYNAMICS FAC

◀ **Flight-Tested Instruments — 3**

SA001 ALU KNO DEFARACT
SA001 BIRTH
SA001 STARLAB
SA001 TIME SPEC COSRAY NUC
SA001 TRANS RAD DYN CAL
SA001 HIGH X-RAY SPEC
SA001 VIB
SA001 HIGH ENER 100 EXP
SE001 LARV FORMAT CAMERA
SE001 FLOW METER FAC

◀ **Flight-Tested Hardware — 10**

← **Spacelab Missions** → | **Other Missions** | →

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EVALUATION OF MAN IN-ORBIT INFLUENCES

VGB617

			ASTROPHYSICS												COMM		
			ASO (SOT)	SIRTF	STAR LAB	SCRN	TRIC	XRO	HRS	XTE	HTM	VLBI	HEIE	CRO	RFI	OSP	CRF
Beneficial	SCIENTIST OBSERVER	REAL-TIME DATA ANALYSIS	●	○	○	○	○	○	○	○	○	○	○	○	○	○	○
		MULTIPLE SENSOR USE	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
		SENSOR MODE PARAMETER SELECTION	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
		COOPERATION WITH PRINCIPAL INVESTIGATOR	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
		TARGET SELECTION	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
	DEVELOPMENT ENGR	SENSOR OPERATION	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
		SENSOR EVALUATION	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
		SPACE STATION	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
	TECHNICIAN	Require	13	○	○	○	○	○	○	○	○	○	○	○	○	○	○
		Desire	18	○	○	○	○	○	○	○	○	○	○	○	○	○	○
Detrimental	SAFETY OF FLIGHT	Need Service	6	○	○	○	○	○	○	○	○	○	○	○	○	○	○
		ONBOARD SAFETY	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
		ACCELERATION DISTURBANCES	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
	PERFORMANCE DEGRAD	EFFLUENT RELEASE	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
		REPETITIVE DUTY CYCLES	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
		PLATFORM	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

57 Science and Applications Missions

Optional 12

PLATFORM

Desire 7
Accept 1

Space Station Candidate
Platform Candidate

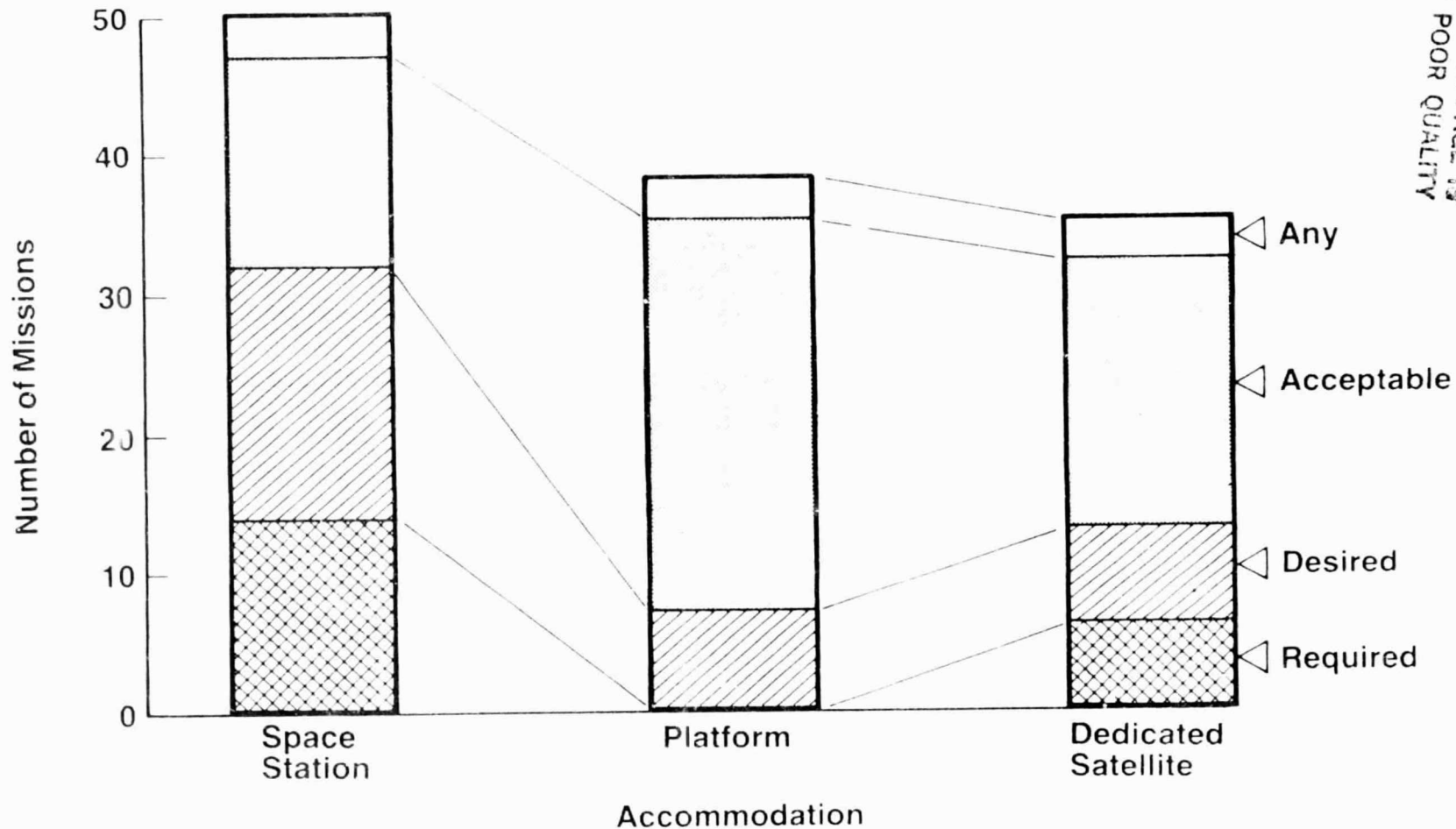
ORIGINAL EVALUATION
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ACCOMMODATION REQUIREMENTS — SCIENCE AND APPLICATIONS MISSIONS

VGB769

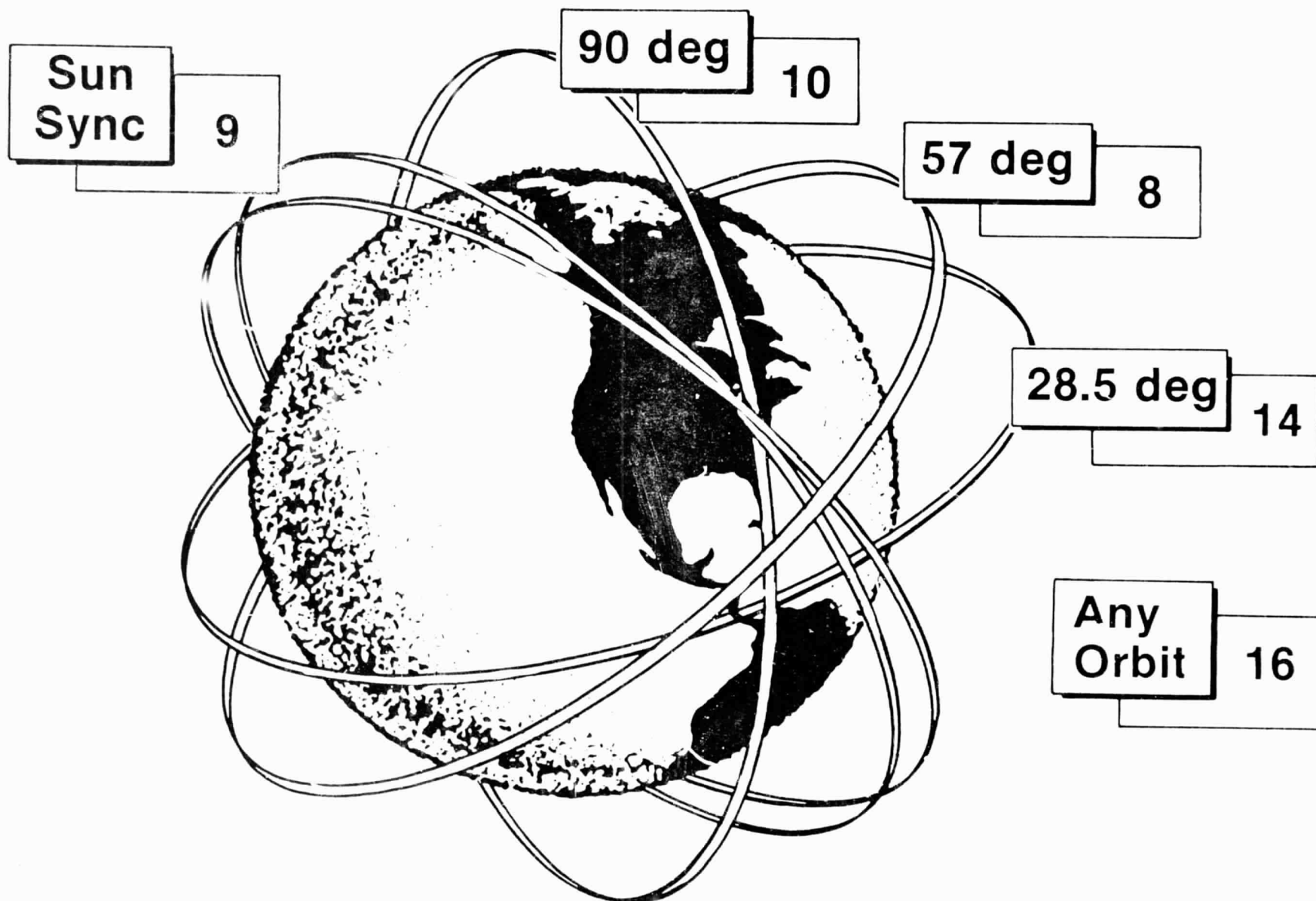
57 TOTAL

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ORBIT REQUIREMENTS SCIENCE AND APPLICATIONS MISSIONS

VGB562

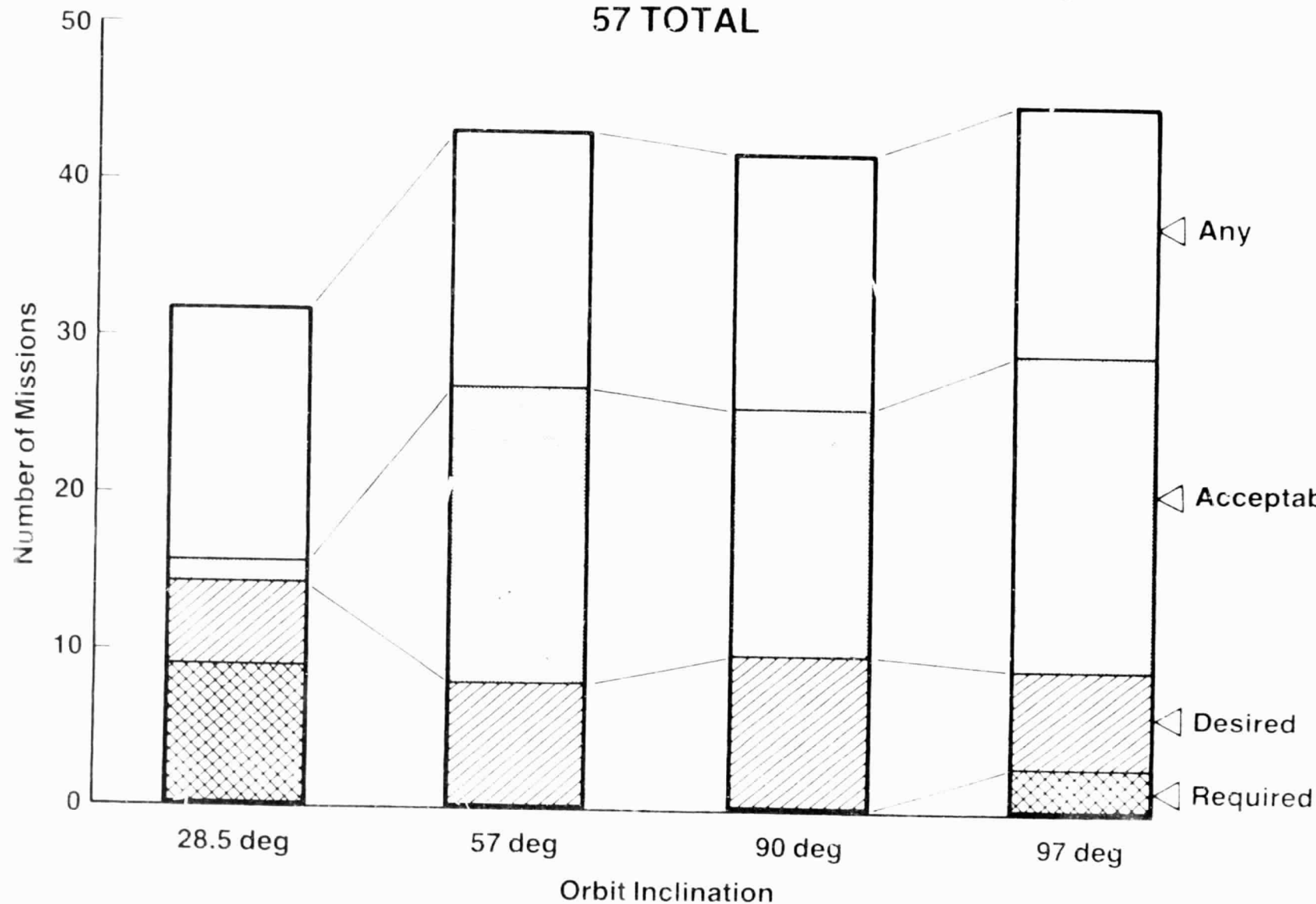


REPORT OF THE
COMMISSION ON
THE STATE OF
THE UNION

INCLINATION REQUIREMENTS — SCIENCE AND APPLICATIONS MISSIONS

VGB768

57 TOTAL



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SPACELAB MISSION LAUNCH

VGB582

Spacelab Mission	Year										
	Scheduled			Planned				Projected			
	85	86	87	88	89	90	91	92	93	94	95
Space Biomedical Lab	△		△		△		△				
STAR		△	△	△							
SOT → ASO					SOT △	△	ASO △				
Shuttle Radar Lab	△	△	△	△		△	△				
International Microgravity Lab				△		△	△				
Space Plasma Lab				△		△	△				
SHEAL				△	△	△	△				
Materials Science Lab	△ △	△ △	△ △	△ △	△ △	△ △	△ △				
SIRTF					△	△					
Env Obs			△	△	△	△	△				
STARLAB						△	△				
VLBI					△	△					

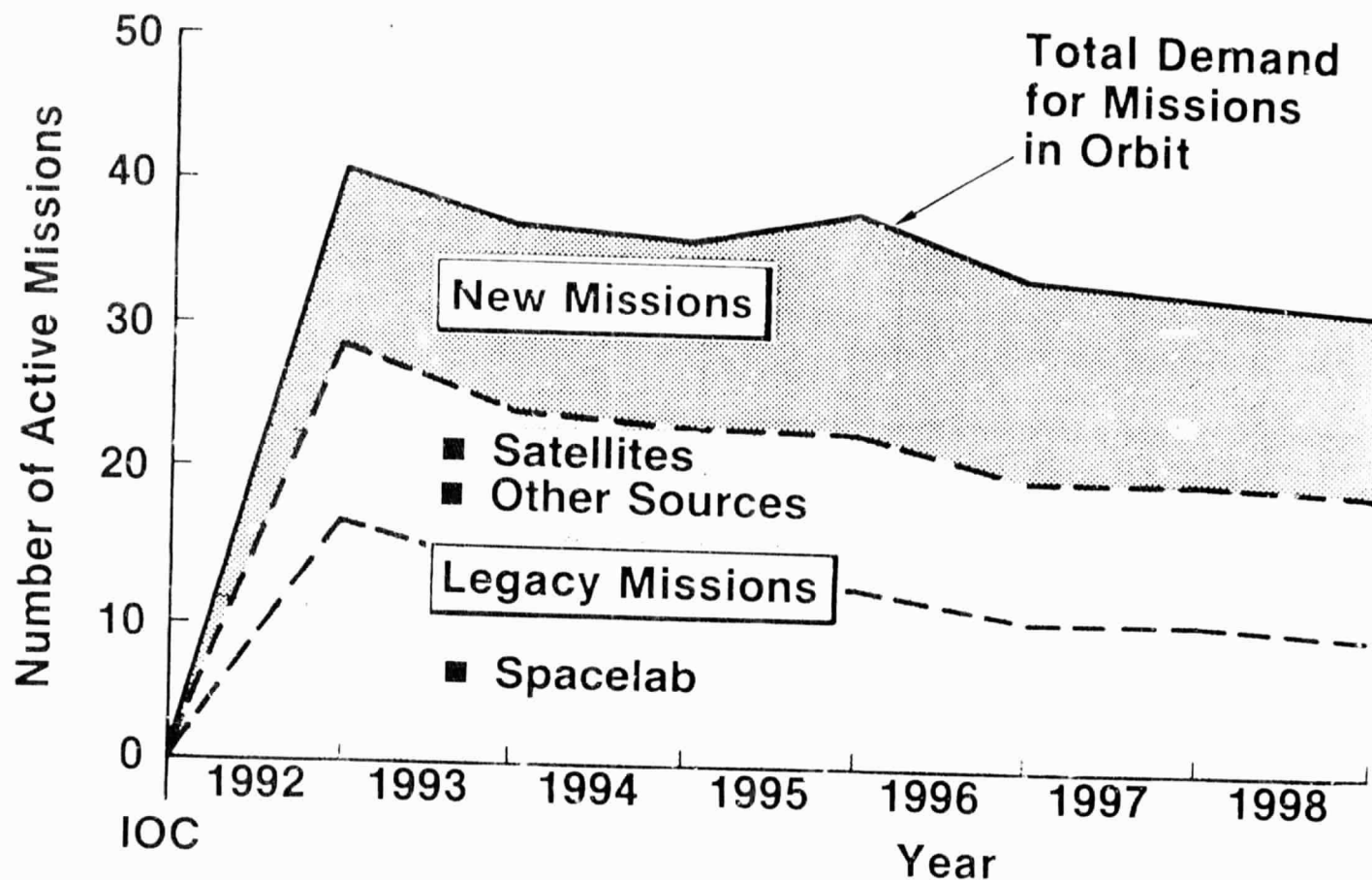
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Candidate Space Station Missions

- 11 Mission/yr
- 4 Shuttle Flight/yr (Equiv) Saved

MISSION DEMAND SCIENCE AND APPLICATIONS

VGB563



ORIGINAL PAGE 13
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MISSION COST ESTIMATES SCIENCE AND APPLICATIONS

VGB685

EQUIPMENT STARTS

- **New**
1.3/yr \$200 Million/yr
- **Spacelab Legacy**
2.7/yr \$150 Million/yr
- **Other Legacy**
1.5/yr \$50 Million/yr

Assumed Budget
\$400 Million/yr

1987

1992 1993

EQUIPMENT STARTS

- **New**
1.2/yr \$210 Million/yr
- **Other Legacy**
0.4/yr \$30 Million/yr

OPERATIONS

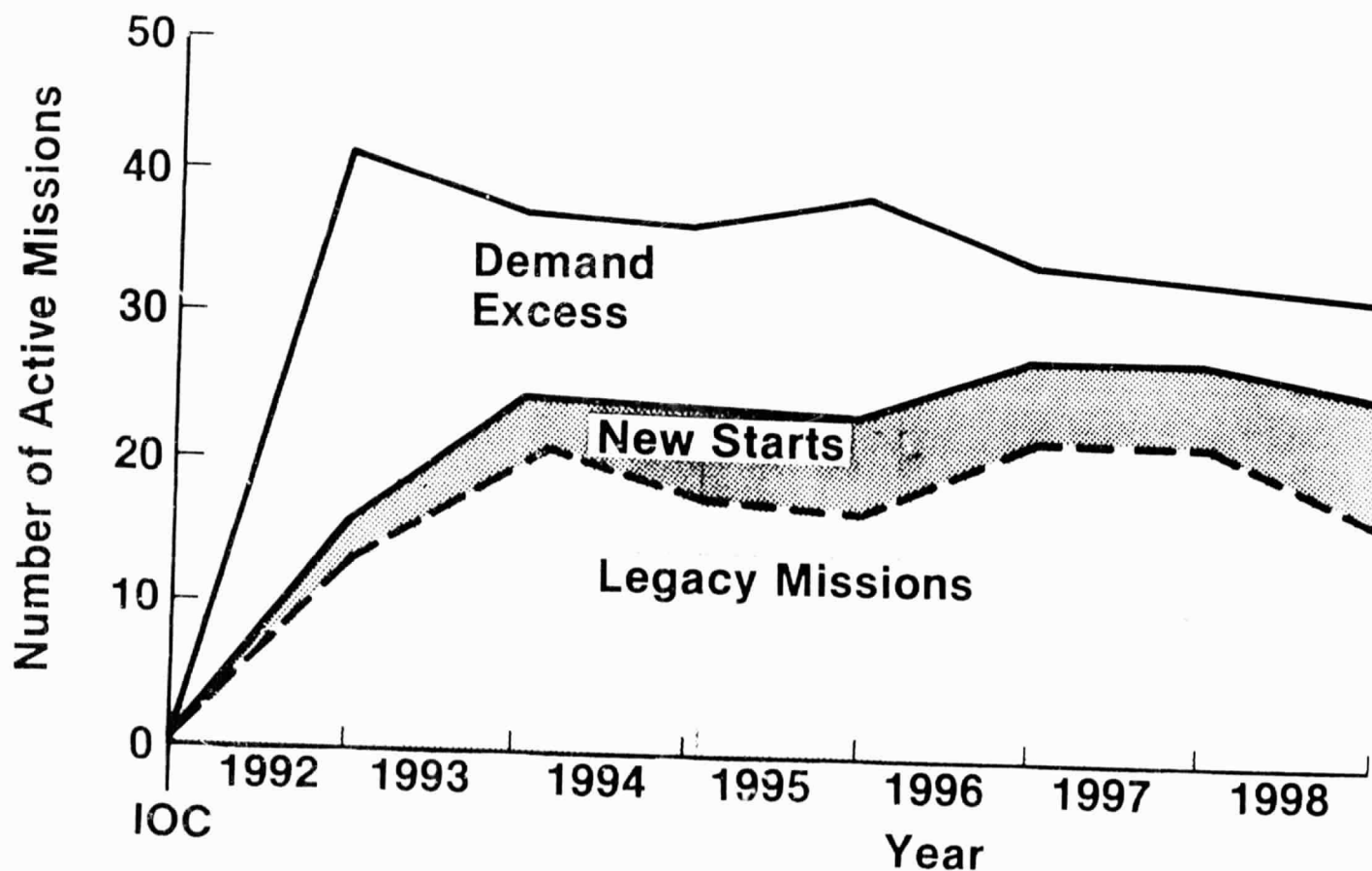
- 25 Missions/Yr \$360 Million/yr
(Average)

Assumed Budget
\$600 Million/yr

2000

BUDGET-CONSTRAINED SCIENCE AND APPLICATIONS PROGRAM

VGB563A



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SCIENCE AND APPLICATIONS MISSIONS PRIORITIES AND TIME PHASING

■ PRIORITY 1

1992

VGB583

- ASO ■ XTE ■ SAR ■ MLA ■ Pass MW Rad
- LFC ■ Radar Alt ■ MEA ■ ST ■ AXAF ■ LANDSAT

■ PRIORITY 2

1992

- SIRTf ■ Starlab ■ SCRN ■ OSP ■ Ocean
- SPP ■ PBLF ■ REF ■ HEF ■ MPL ■ MEC
- GRO ■ UARS ■ OP Civ Met

1993-1996

- VLBI ■ Atm Dyn
- IS ■ PEF

1997-1999

- CRO

■ PRIORITY 3

1992

- TRIC ■ HEIE ■ Atm Comp ■ Cloud Phys
- Met Res ■ Laser Rang ■ SIDM ■ HTM

1993-1996

- SCDM ■ Lum Det
- PST ■ IRST ■ LDR

1997-1999

XRO

■ PRIORITY 4

1992

- HRS ■ RFI ■ CRF
- MFM ■ WS

1993-1996

- Fluor Spec ■ XSST
- EMTF ■ Ultravac

1997-1999

- XLLDEF ■ FIRST
- PPL ■ OQF

ORIGINAL PAGE 19
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MATERIALS PROCESSING LABORATORY SMP001

VGB770



CHARACTERISTICS

- Manned Laboratory
- Materials R&D
- Small-Scale ;Production

CONSIDERATIONS AND REQUIREMENTS

- Capability for Limited Evaluation of Test Results
- 10^{-3} to 10^{-6} g Required for Many Experiments
- Access to Space Vacuum Required for Some Processes
- Flexibility to Make Many Different Test Setups From Basic Equipment

MISSION DATA

Status:	Candidate												
Earlist Launch:	1993												
Mass:	12300 kg												
Preferred Orbit:	Any												
Power:	12 kW Peak, 6 kW Average												
Data Rate:	10 Kbps Peak, 5 Kbps Average												
Accommodation:	Station — R Platform — U Satellite — U												
Operations:	<table><tr><td></td><td><u>Hrs/Year</u></td><td><u>Ops/Yr</u></td></tr><tr><td>Scientist/Observer —</td><td>100</td><td>400</td></tr><tr><td>Operator/Engineer —</td><td>100</td><td>400</td></tr><tr><td>Technician —</td><td>100</td><td>400</td></tr></table>		<u>Hrs/Year</u>	<u>Ops/Yr</u>	Scientist/Observer —	100	400	Operator/Engineer —	100	400	Technician —	100	400
	<u>Hrs/Year</u>	<u>Ops/Yr</u>											
Scientist/Observer —	100	400											
Operator/Engineer —	100	400											
Technician —	100	400											
Launch Volume:	Long Module (6m)												
Peak Rate Duty Cycle:	0.5												
Priority Rating:	3												

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RESULTS/CONCLUSIONS SCIENCE/APPLICATIONS

MISSIONS

- 57 Defined, Prioritized, Time Phased
- 31 Legacy (Spacelab, etc.)
- 13 Service Opportunities (6 Planned) 2 Approved, 11 New Starts
- 24 New Starts (2/yr)

ORBIT INCLINATION

- 28.5 deg Required (Service and Astrophysics)
- Sun Sync Best Satisfies Remainder
- 57 deg Strong Candidate

STUDIES NEEDED

- Accomplishment vs Cost 57, 90, Sun Sync
- Integration — Pointing, Contamination, FOV, etc.
- Prioritization/Schedule Review
- Role of Man

FACILITIES

- Manned Station Required
 - 4 Modules
 - 2.5 Crew
 - Multiple Pointing
- Platform Desired
- Power — To 50 kW
- Data — To 180 Mbps

COMMERCIAL MISSION OPPORTUNITIES

13 MISSIONS IN MDAC MISSION MODEL

MISSION NAME	PROCESS	STAT	DUR	DEG
CMPO01 MATERIALS RES FAC	MH	1	93	5 A
CMPO02 ELECTROPHORETIC PRV	MH	0	90	5 A
CMPO03 SILICON RIBBON MAN	MH	0	94	5 A
CMPO04 ELECTRONIC CIR ELEM	MH	1	94	5 A
CMPO05 MATERIAL MELT/REFORM	B	1	94	8 A
CMPO06 ORIENTED MIXTURE	B	1	95	5 A
CMPO07 CIR XTAL GROWTH	B	0	95	8 A
CMPO08 HI STRENGTH PLASTICS	B	0	97	8 A
CMPO09 SEPARATIONS LAB	B	0	94	6 A
CMPO10 TOXIC WASTE MONITOR	B	0	92	10 90
CMPO11 BIO PROCESSING	B	1	95	5 A
CMPO12 MEDICAL FACILITY	B	1	97	10 A
CMPO13 GA AS FACILITY	B	1	95	5 A

PROCESSES

- Electrophoresis
- Electron Beam
- Containerless
- Oriented Mixtu
- Crystal Growth
- Rapid Tempera
- Unidirectional
- Biomaterials P
- Medical Proce
- Gallium Arseni

TARGET USERS

- AT&T • Monsanto
- Eli Lilly • Fluor
- IBM • Eastman Kodak
- Union Carbide • Nitinol
- Allegheney International
- Johnson Matthey • Eaton
- Calcitek • Staley
- Tucker Anthony • GTI
- DuPont • John Deere
- Bethlehem Steel
- Celanese • MDC
- Hoffmann-LaRoche
- Baxter Travenol
- Inco • Johnson & Johnson
- Ford Aerospace • Comsat
- Microgravity Research
- Geosat Companies

CRITERIA FOR SELECTION

- High Market Value
- High Value Per Pound
- Uses Properties of Space
- Long Market Life — Low Obsolescence Rate

COMMERCIAL MISSIONS

CODE	NAME	DATE	STAT	SERV	RACK					POWER				CREW HRS	DAYS
		DUR	PLAT	MOD	PAL	PORT	POWER	DATA	DUTY	*DUTY	LMASS	EXPEND	G	SIZE	DAY
CIR001	MATERIALS RES FAC	93 5	R	SM	0	.0	1	25000	10000	.20	5000	7500	10 -3	2	2.00 60
EMP001	ELECTROPHORETIC PRO	90 5	A A M	SM	0	.0	1	15000	1000	.80	12000	7500	6000 -3	1	2.00 50
EMP002	SILICON RIBBON MAN	94 5	A A	SM	0	.0	1	15000	1000	.80	12000	4500	542 -3	1	2.00 50
EMP003	ELECTRONIC CIR ELEM	94 5	R A M		2	.0	0	1000	10	.20	200	470	50 -5	1	4.00 70
EMP004	MATERIAL MELT/REFORM	94 8	R	SM	0	.0	1	12000	1000	.20	2400	5000	1000 -5	1	2.00 260
EMP005	ORIENTED MIXTURES	95 5	D A	SM	0										50
EMP006	CIR ITAL GROWTH	95 8	D A		2										260
EMP007	HI STRENGTH PLASTICS	97 8	D A	LM	0										260
EMP008	SEPARATIONS LAB	94 6	R	SM	0										
EMP009	TOXIC WASTE MONITOR	92 10	D A M		0	2.0									
EMP010	BIO PROCESSING	95 5	A D	SM	0	.0									
EMP011	MEDICAL FACILITY	97 10	R	LM	0	.0									
EMP012	GA AS FACILITY	95 5	R		2	.0									

SIZING REQUIREMENT

- Size — Large Modules
- Resupply — to 6000 kg/yr
- Power — to 25 kW
- G-Level — 10^{-3} to 10^{-5}
- Crew — 1 to 3
- Proprietary Operations

ORIGINAL PAGE 19
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QUALITY

COMMERCIAL MISSION SUMMARY

- New Candidate Users Identified
- Benefits and Market Potential Large
- Followup Essential
- Concept-to-Market Process Takes Years
- Space Research Laboratory Required
- Manned Interaction Essential

**Users Need Incentives, Proprietary
Protection, and Manned Space Facilities**

Requirements on Space Station

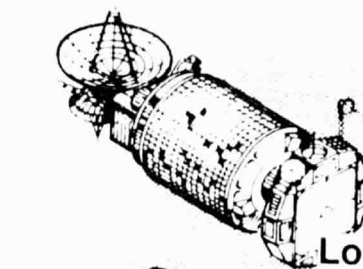
- High Power
- Crew Participation
- Continuous Operations
- Pressurized Lab — Vacuum Access
- Microgravity

SPACE OPERATIONS AND TECHNOLOGY MISSIONS

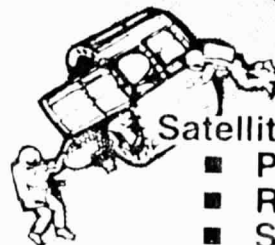
Benefits:
Economic
Technological

- Reduced STS Flights
- Lower Transportation Costs
- Spacecraft Reuse
- Larger Systems
- Multiuse Systems
- Commercial Attraction
- Enabling Technology

MCDONNELL
DOUGLAS

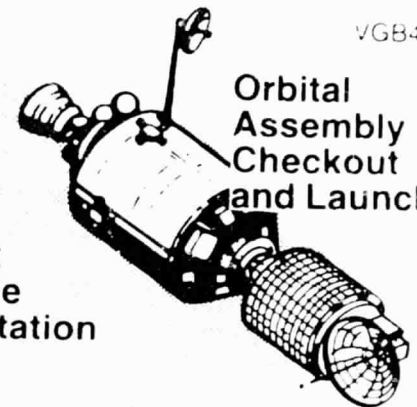


Low Cost
Reuseable
Transportation

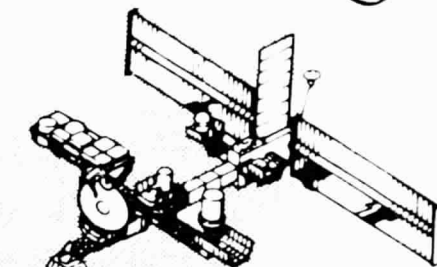


Satellite

- Placement
- Retrieval
- Servicing
- Repair

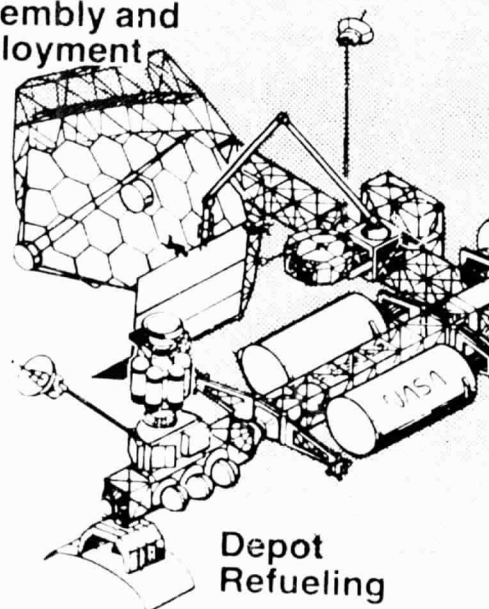


Orbital
Assembly
Checkout
and Launch



Robotics/Remote
Operations

Large
Structure
Assembly and
Deployment



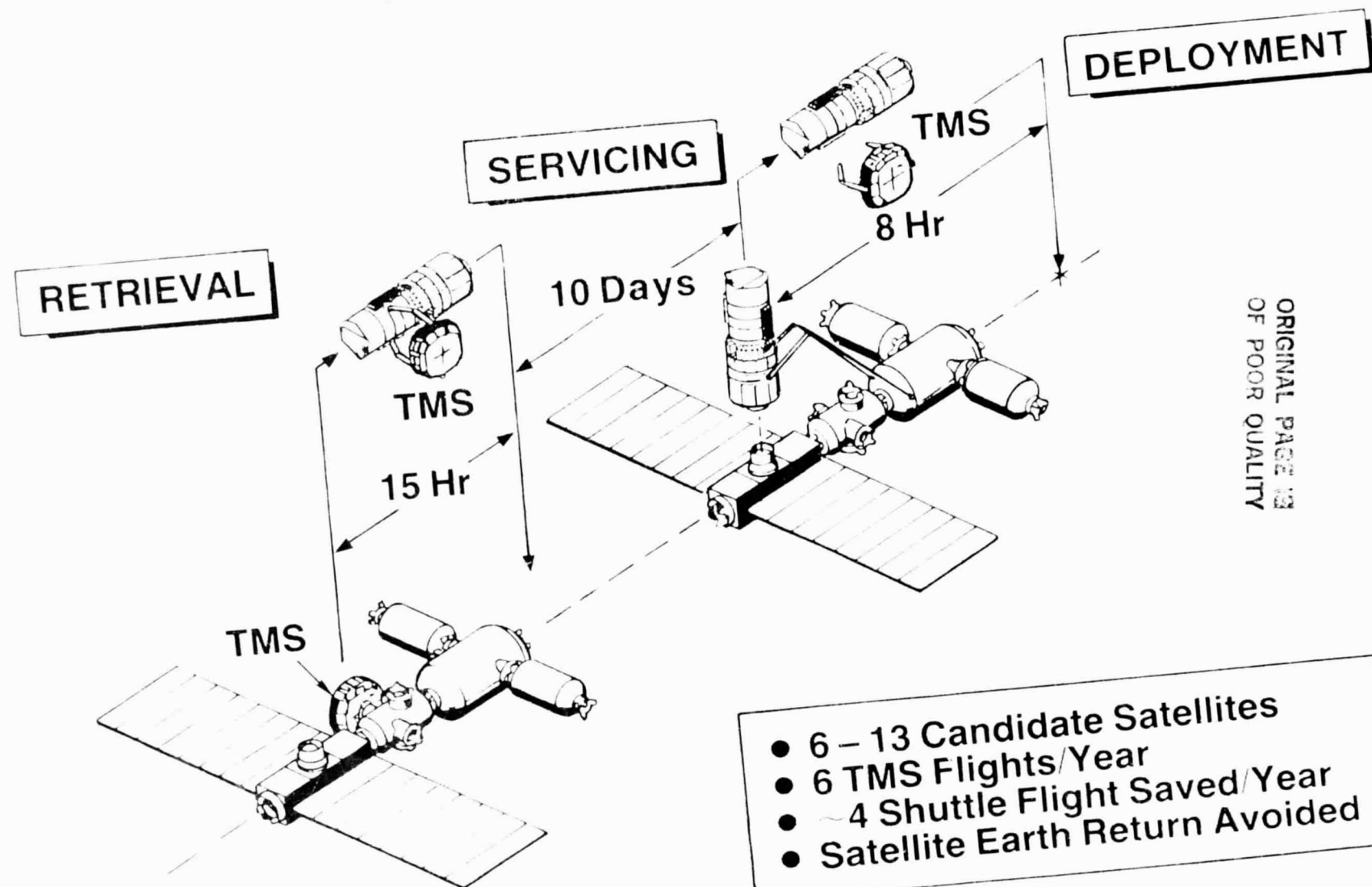
Depot
Refueling

Technology

- Research
- Development
- Testing
- Demonstration
- Subsystems

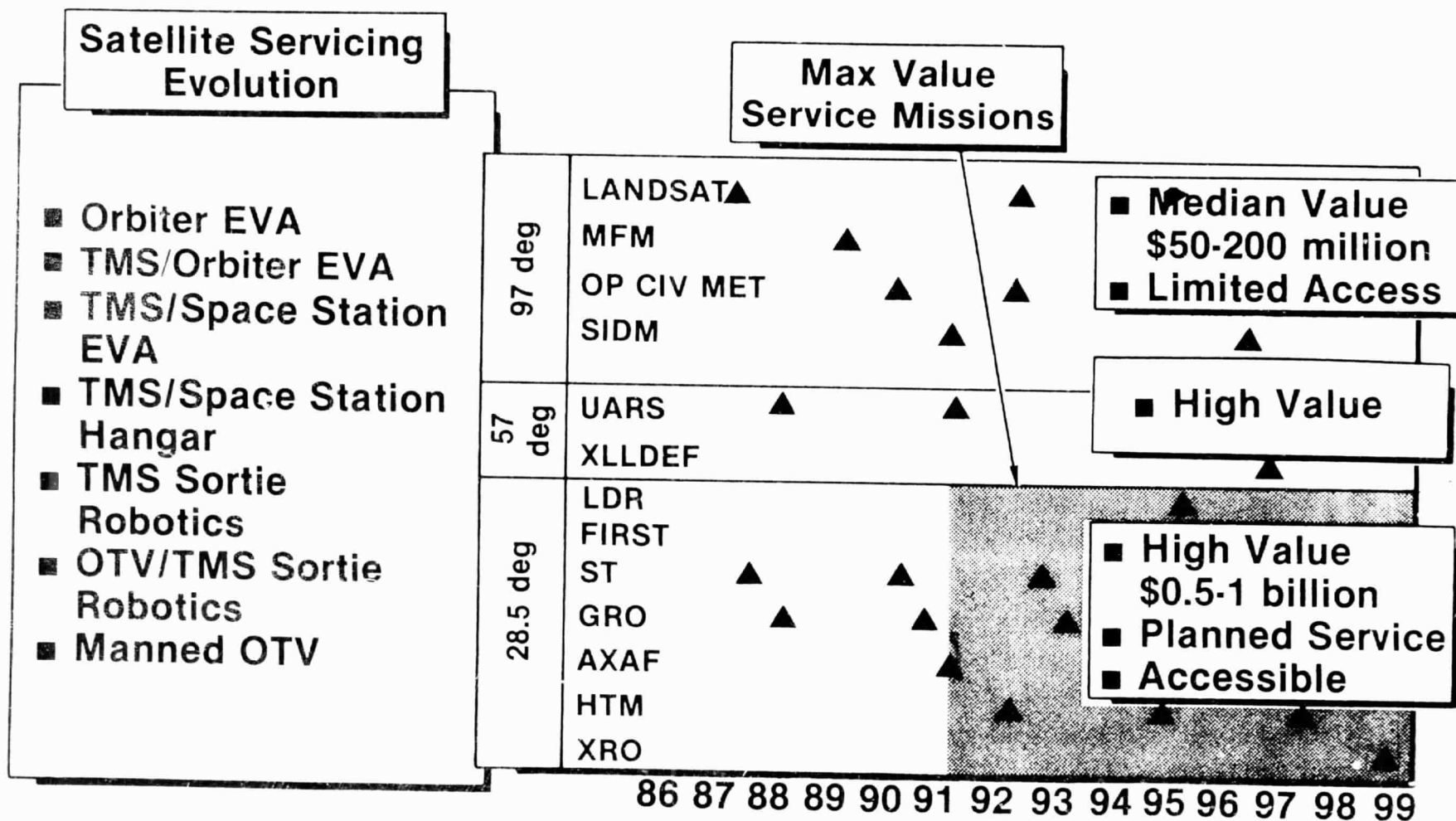
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SATELLITE SERVICING



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SATELLITE SERVICING MISSIONS



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TECHNOLOGY DEVELOPMENT IN ORBIT

MISSION TECHNOLOGY

VGB660

TECHNOLOGY DEVELOPMENT IN ORBIT
MISSION TECHNOLOGY

SELECTED TECHNOLOGY MISSIONS

- Satellite Service Technology
- OTV Service Technology
- Crew Manipulator/Robotics
- Zero-g Antenna Range
- Fluid Storage & Mgmt
- Evaluation of Man's Role
- Large Structure-Construction
- Large Structure-Control

SPACE STATION REQUIREMENTS

- Crew • EVA/MMU
- RMS • Voice/Video
- External Ports
- Instrumentation

ORIGINAL PAGE 11
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**Space Station
Mission
Drivers**

ROTV
**Satellite
Servicing**
**Large
Structure
Assembly and
Deployment**
Large Antennas

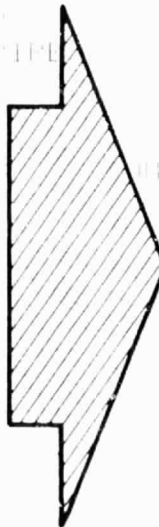
TECHNOLOGY DEVELOPMENT IN ORBIT

SUBSYSTEM TECHNOLOGY

VGB661

**Space
Station
Program
Drivers**

**Cost
Logistics
Long Life
Reliability
Performance**



SELECTED TECHNOLOGY MISSIONS

- ECLS H₂O Recovery
- ECLS O₂ Recovery
- Advanced Technology Radiator
- Materials and Coating Technology
- Laser Comm and Tracking
- Tether Dynamics
- Evaluation of Man's Role
- Large Structure-Construction
- Large Structure-Control

SPACE STATION REQUIREMENTS

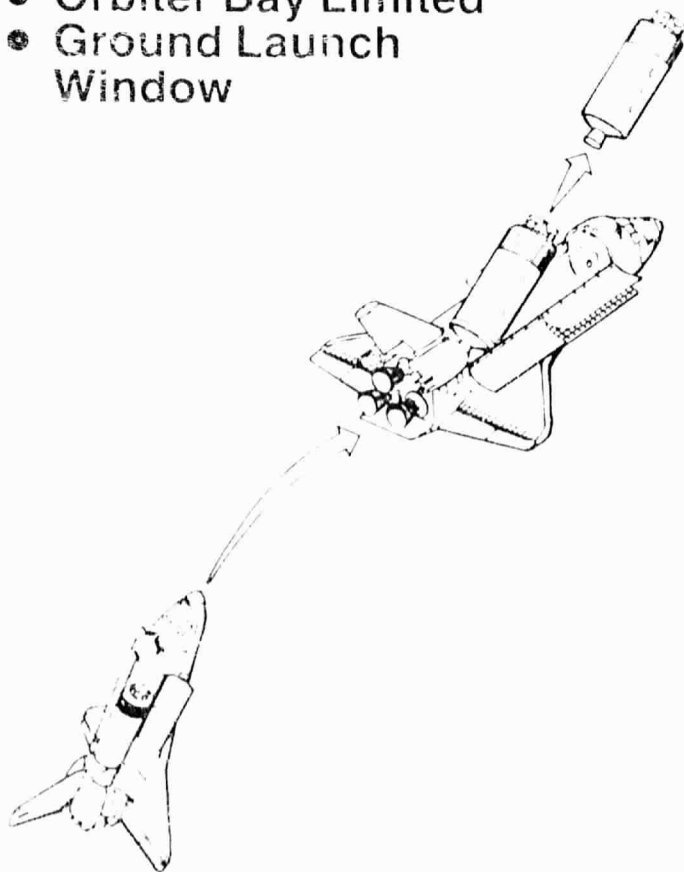
- Crew • EVA/MMU
- Modular Subsystems
- Shop and Test Equip.
- Voice/Video • Inst.

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GEOSYNCHRONOUS TRANSPORTATION

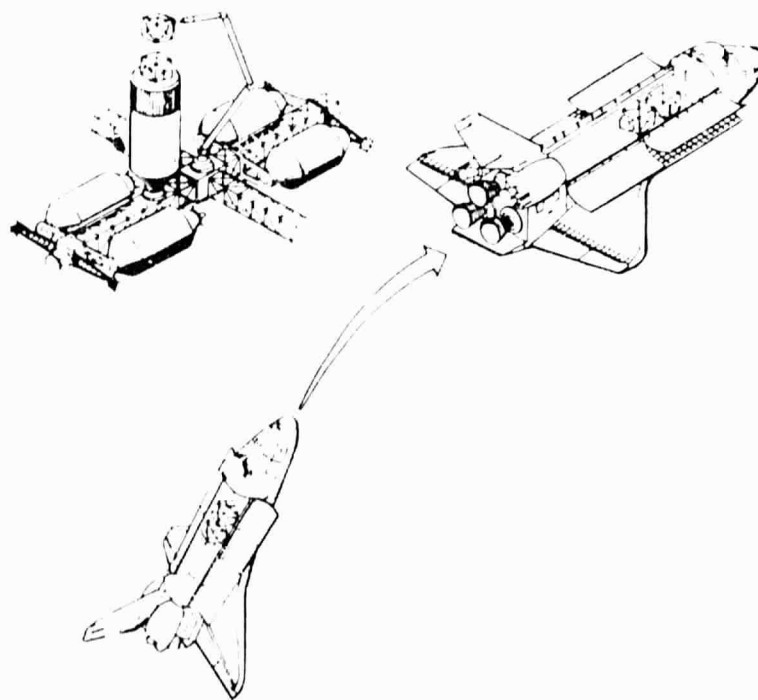
EXPENDABLE OTV

- High-Cost Stage Expended
- Orbiter Bay Limited
- Ground Launch Window



REUSABLE OTV

- Low Transportation Cost to GEO
- Utilizes ET Propellant
- Unconstrained By Orbiter
- 2-Stage ROTV Maximizes Flexibility



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DEDICATED SATELLITE MISSIONS

VGB395

Reusable OTV Candidates

	MONTHS PER YEAR										DAY TOTAL		INC DEL	ALT FM	WGT KG
	1	2	3	4	5	6	7	8	9	10	11	12			
NAS012 SIMULT ASTRA EXP	1	0	0	0	0	0	0	0	0	0	1	0	0	GEO	2400
NAS013 FAK UV SPECT EXP	1	0	0	0	0	0	0	0	0	0	1	0	0	GEO	1000
NOM001 INTELSAT VI	2	1	2	2	0	0	0	0	0	0	1	0	0	GEO	2000
NOM002 INTELSAT VII	4	0	0	0	1	2	3	2	0	0	7	0	0	GEO	2000
NOM004 TEL	0	0	0	0	1	0	0	0	0	0	8	0	0	GEO	1000
NOM005 WESTAR	0	0	2	1	0	0	0	0	0	0	1	0	0	GEO	700
NOM006 TDRS ADV WESTAR	0	1	0	1	1	0	0	0	0	0	3	0	0	GEO	600
NOM007 SATCOM	0	0	1	1	1	1	0	0	0	0	5	0	0	GEO	1200
NOM008 SBS	0	1	0	0	1	1	0	0	0	0	4	0	0	GEO	800
NOM009 GALAXY	0	1	0	0	1	1	1	0	0	0	4	0	0	GEO	550
NOM010 SYCOM															92
NOM011 GSTAR															14
NOM012 STC															82
NOM014 DBS															80
NOM016 DATA TRANS															36
NOM017 BANKING															36
NOM01 MAIL															36
NOM019 SATCOL															36
NOM021 TELESAT	1	0	2	0	1	0	0	1	0	0	5	0	0	GEO	15
NOM022 CHICOMSAT	1	0	0	0	1	1	0	1	0	0	4	0	0	GEO	70
NOM023 PALAPA	0	1	0	1	0	0	1	0	0	0	3	0	0	GEO	70
NOM024 MISC	0	1	1	0	1	1	0	0	0	0	4	0	0	GEO	600
NOM025 NATO	0	0	0	0	0	1	1	0	0	0	2	0	0	GEO	700
NOM026 TRACK/DATA ACQUISIT	0	0	1	0	0	0	0	0	0	0	1	0	0	GEO	400
NEE004 GEO OP ENV SAI	0	0	1	0	0	0	0	1	0	0	2	0	0	GEO	374
NEP001 GEOS	2	0	0	0	2	0	0	2	0	0	6	0	0	GEO	400
XXX002 INSAT	0	1	0	0	1	0	0	0	0	0	2	0	0	GEO	591

- 139 Payload Deliveries to GEO
- 27 Payload Types
- 165,000 kg Delivered
- 13/Year Average at 1200 kg Each

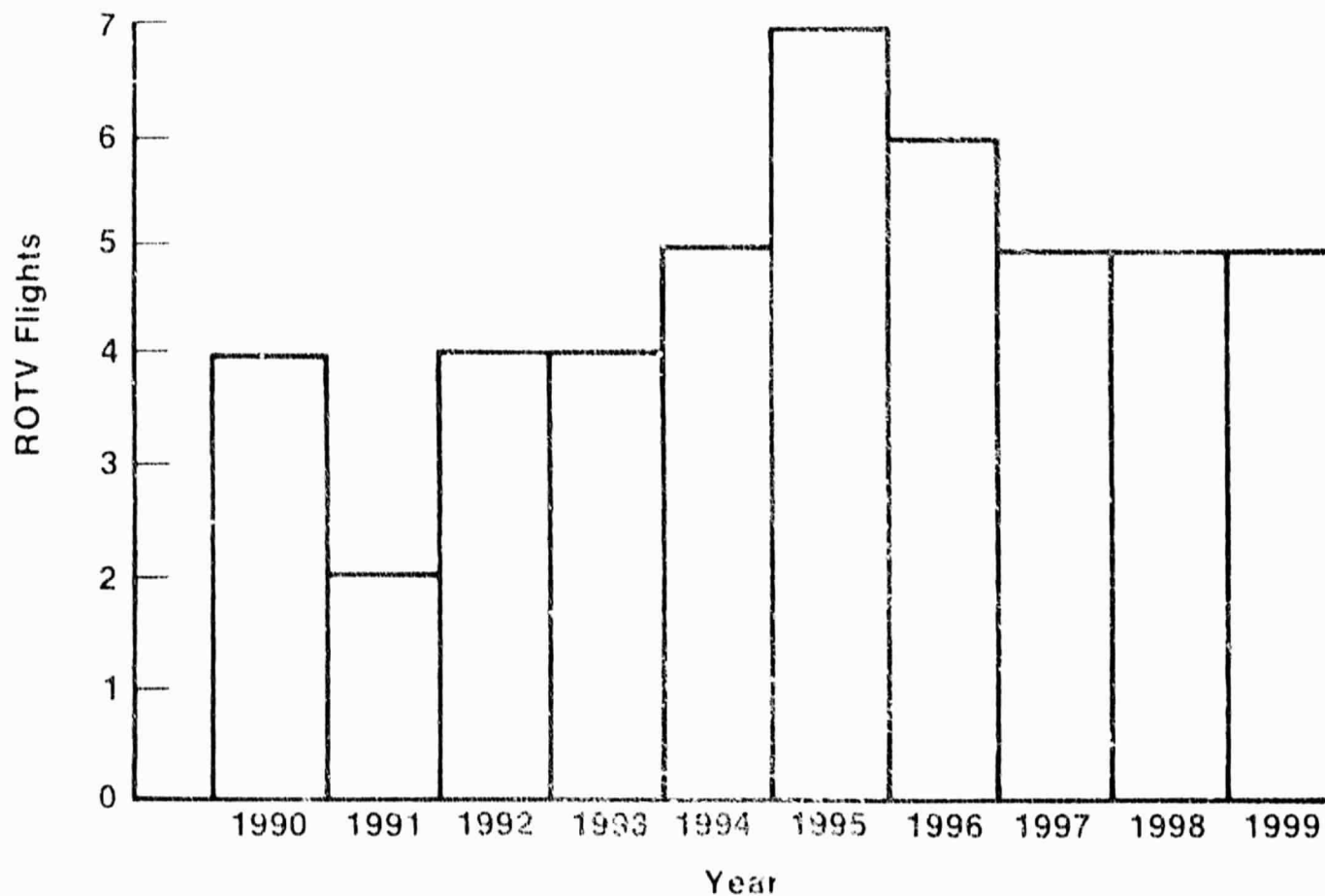
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OTV ANALYSIS FACTORS

- **Traffic Model**
 - **Outside Users**
 - **NASA**
- **OTV Concept**
 - **Reusable/Expendable**
 - **All Propulsive/Aerobraking**
 - **Single/Multiple Stages/Modular**
- **Cryogen Availability**
 - **Scavenging**
 - **Payload Top/Off**
- **Ancillary Elements**
 - **STS**
 - **Propellant Depot**

NUMBER OF OTV FLIGHTS

4000-kg Capability, ≤ 4 Payload/Flight



TYPICAL MANIFEST - 1995

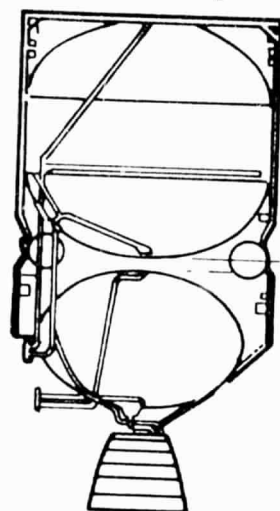
VGB641

OTV Flight Number	1	2	3	4	5	6	7
PLD 1 (kg)	3636	3636	2273	632	1314	1136	702
2			636	1314	1136	895	702
3			550	702	432	702	636
4				702	636		
Total (kg)	3636	3636	3459	3350	3518	2733	2040

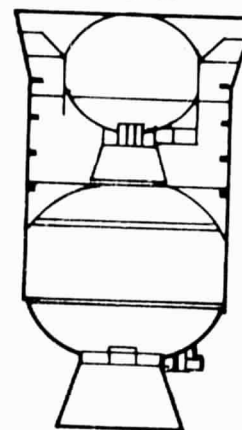
CANDIDATE EXPENDABLE OTV

VGB642

New Cryo



IUS



PAM A



PAM D

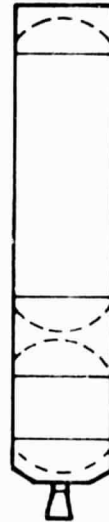


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Propellant (kg)	8770	12,454	3,500 ⁽¹⁾	2,000 ⁽¹⁾
Stage (kg)	9774	14,550	3860 ⁽¹⁾	2,180 ⁽¹⁾
ASE (kg)	3300	3,340	1,910	1,140
λ'	0.90			
Payload Into GEO (kg)	4000	2,273	1,000	636
(1) Does Not Include AKM				

CANDIDATE REUSABLE OTV

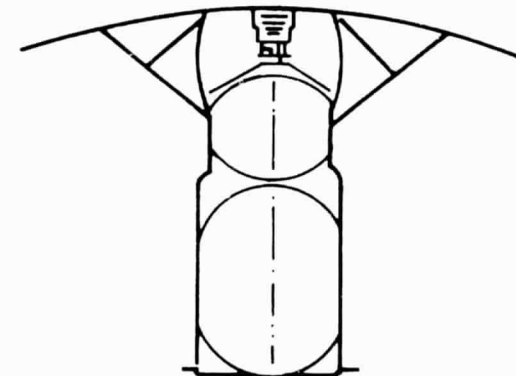
Single Stage



2 Stage



Aero-Assisted-Ballistic



Propellant (kg)	26,840	2 x 6250	15,460
λ'	0.90	0.90	0.86
GEO Delivery (kg)*	4,000	4,000	4,000
GEO Retrieval (kg)	1,448	860	4,471
GEO Round Trip (kg)	1,063	720	2,112
GEO Delivery, Expendable (kg)	12,240	6,000**	6,252

*Design Condition

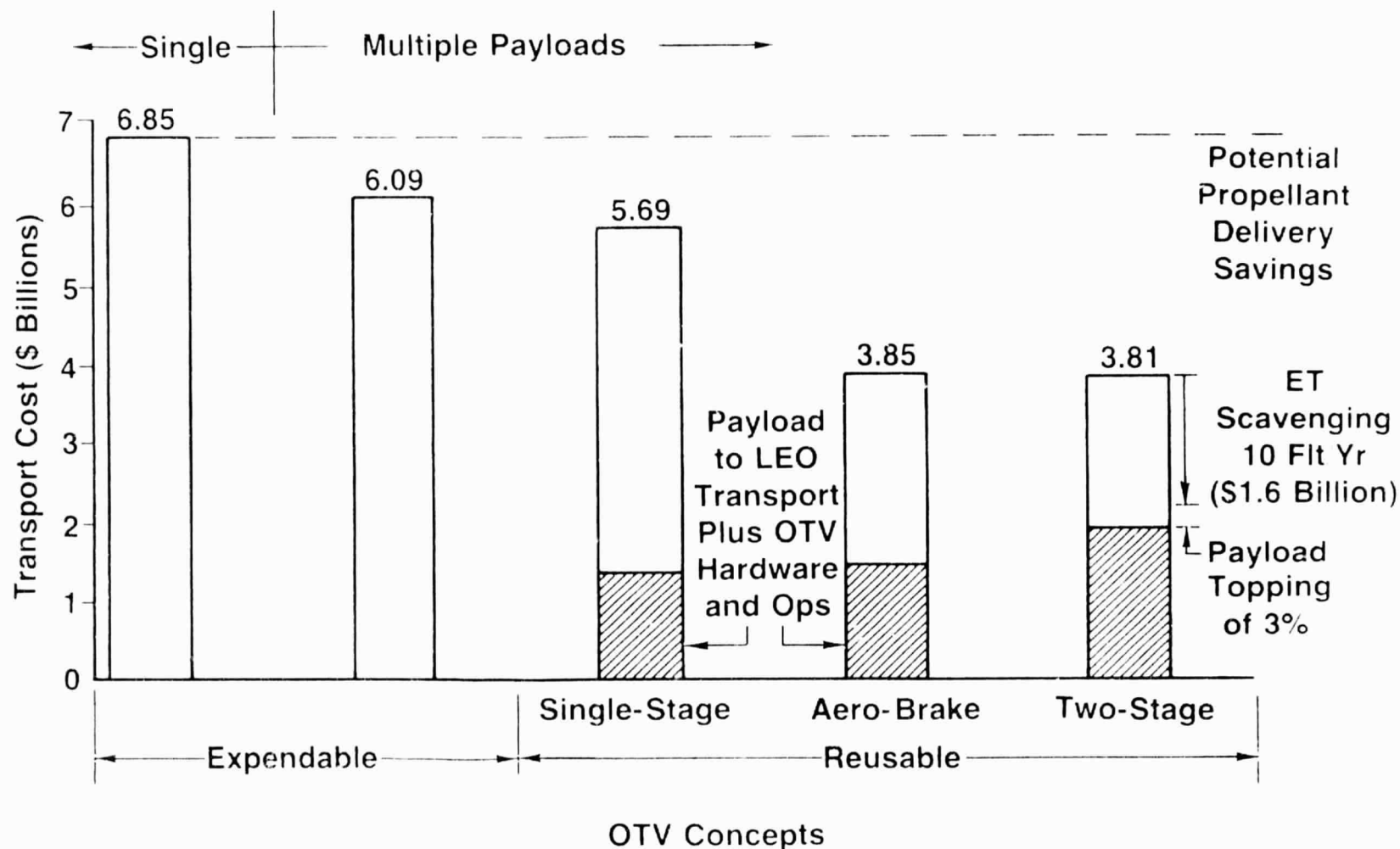
**One Stage Expended

OTV-A-1-60
OF 10-10-60

GEO TRANSPORT COST COMPARISON

1990-2000 MISSION MODEL

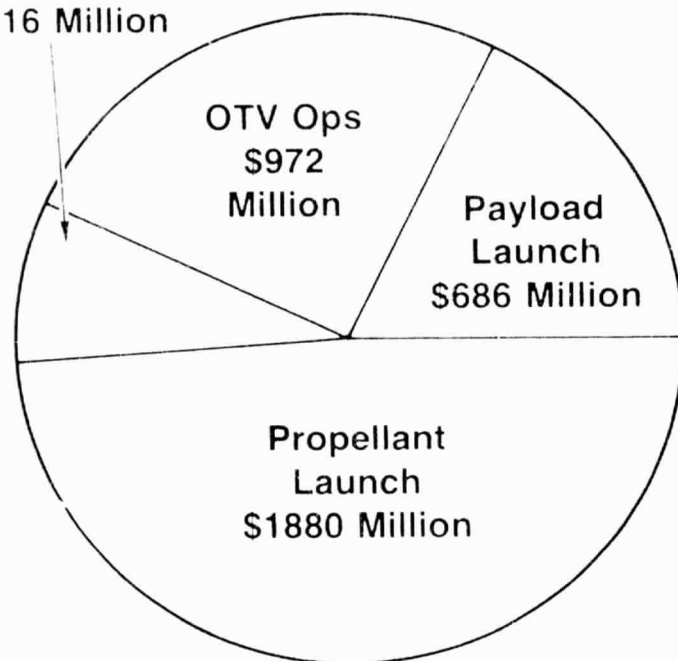
VGB715



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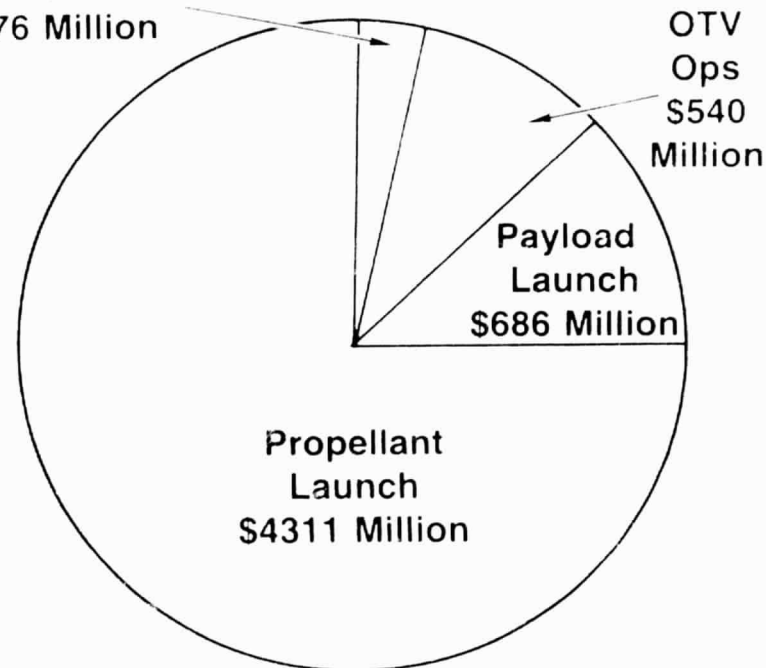
DISTRIBUTION OF TRANSPORTATION COSTS GEO MISSION MODEL YEAR 1990-2000

OTV Hardware
\$316 Million



**Two-Stage ROTV —
Multiple Payload
\$3.8 Billion**

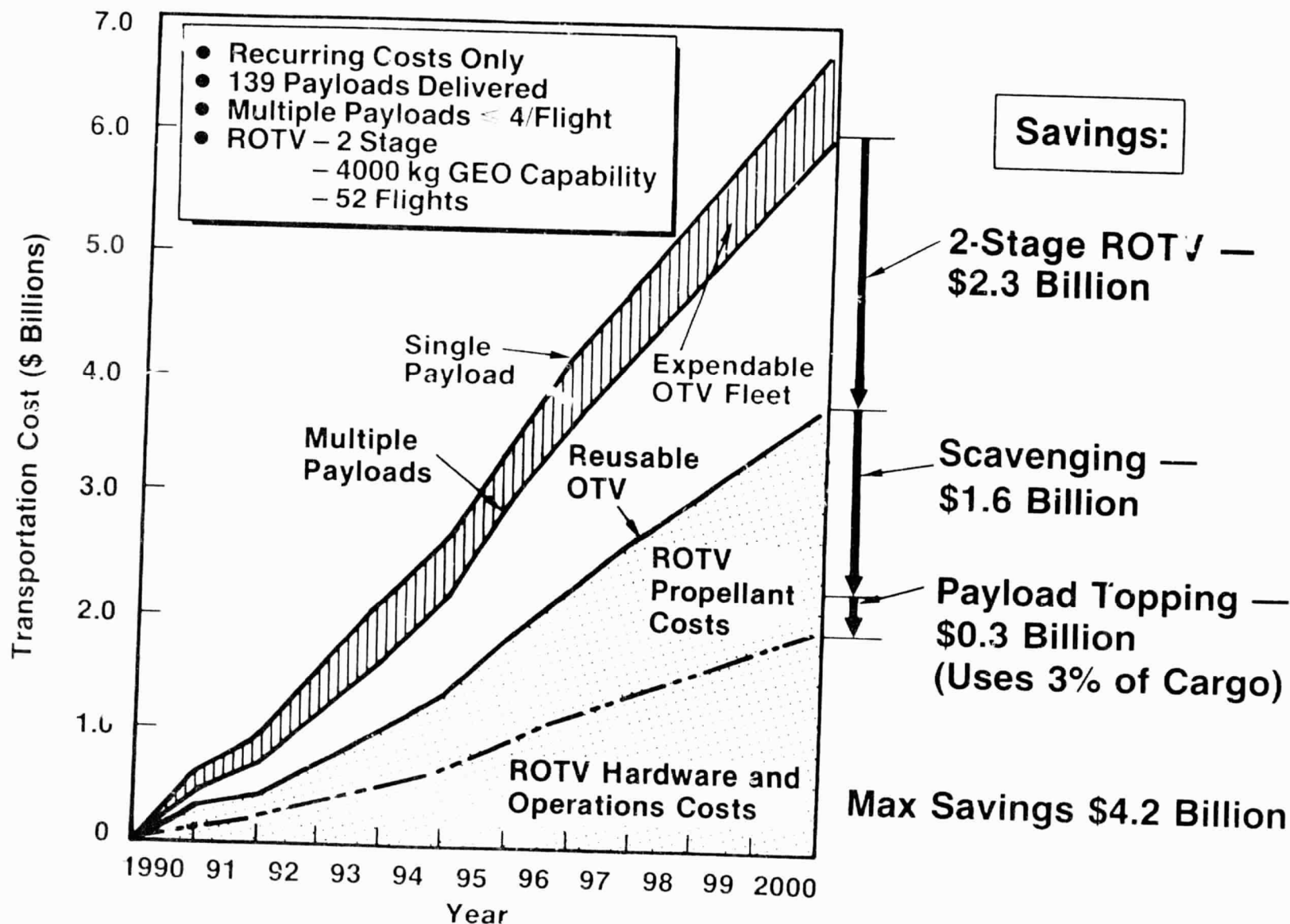
OTV Hardware
\$176 Million



**Single-Stage ROTV —
Multiple Payload
\$5.7 Billion**

GEO MISSION MODEL TRANSPORT COSTS

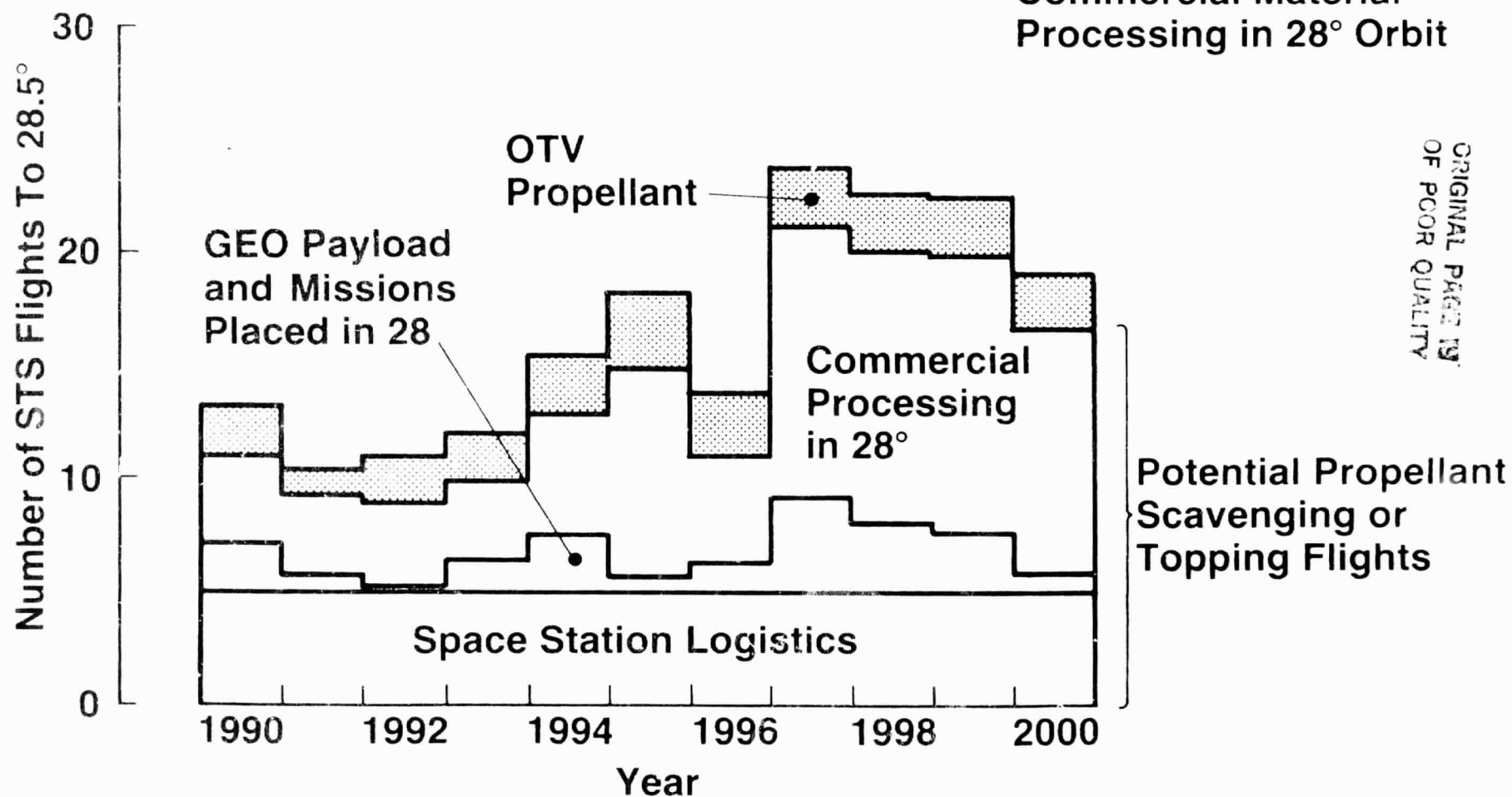
VGB393



COMPARISON OF
OF POOR QUALITY

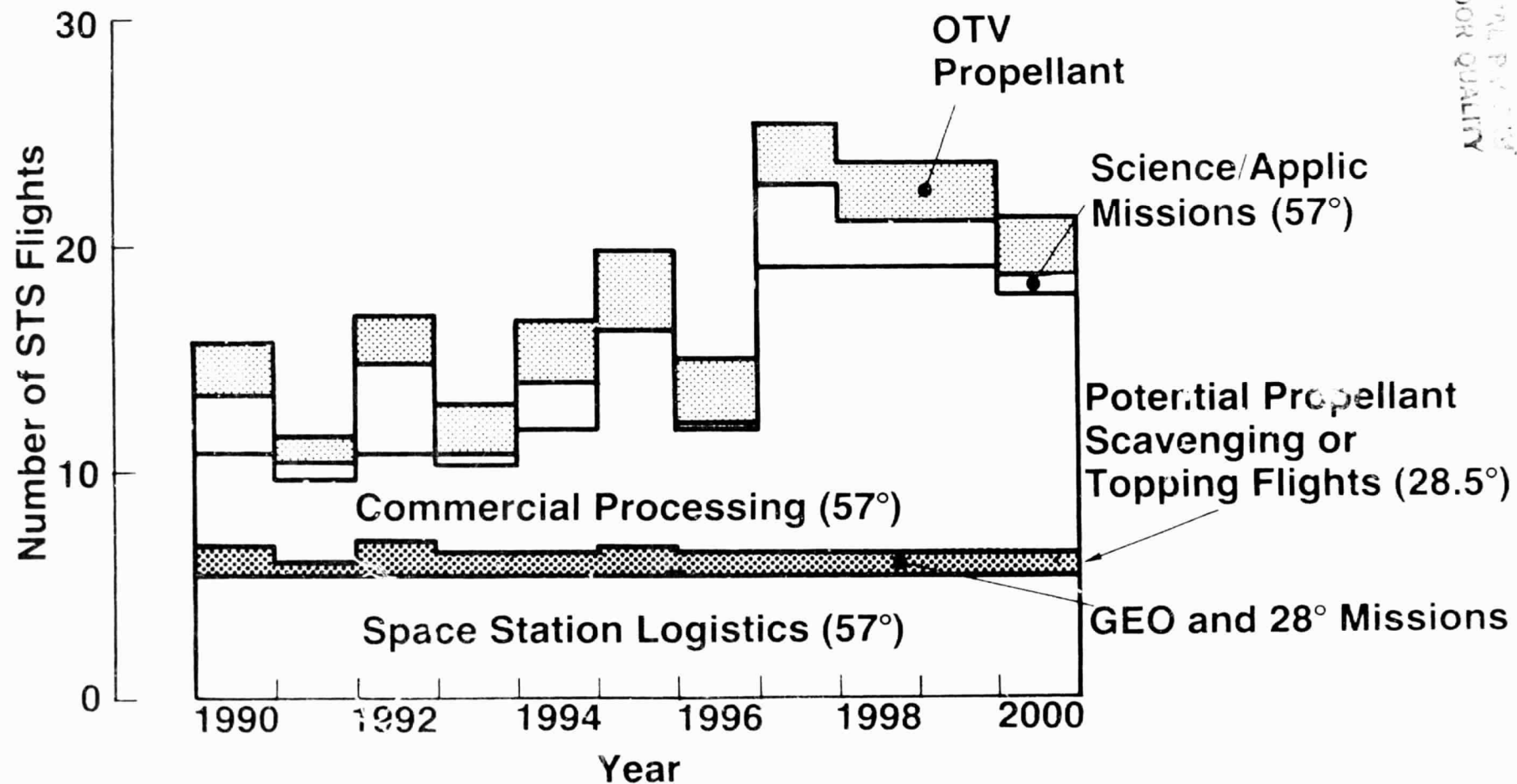
STS FLIGHT HISTORY SPACE STATION AT 28.5°

Note: Space Station and
Commercial Material
Processing in 28° Orbit



STS FLIGHT HISTORY SPACE STATION AT 57°

VGB666



ORIGINAL DOCUMENT
OF POOR QUALITY

IMPACT OF OPERATIONS ON SPACE STATION

ROTV (2-Stage)

■ Flights/Year	6-12
■ Propellant Usage/Year	75,000-150,000 kg
■ Turnaround Labor	200 Man-Hours
■ Electric Power	2 kW Peak
■ Communication	Hardwire and RF Link
■ Facilities	RMS, Berthing, Control Console

TMS

■ Flights/Year	6
■ Propellant Usage/Year	6,500 kg
■ Turnaround Labor	120 Man-Hours
■ Electric Power	1.3 kW Peak
■ Communication	Hardwire and RF Link
■ Facilities	RMS, Berthing, Control Console

Payload Integration

■ Number of Integrations	6-12
■ Manpower	20 Man-Hours
■ Facilities	RMS, Storage Hangar, Control Console

RESULTS/CONCLUSIONS — OPERATIONS MISSIONS

ROTV

- ROTV Can Save \$4.2 Billion/10 Yr
- ROTV Development Offset
- Two-Stage ROTV Offers Flexibility
- Multiple Payloads Advantageous

- Potential Commercial Venture
- Early Technology Missions Needed
- Systems Analyses Recommended

Assembly/Construction

- Allows Deployment of Desired Large Systems
- Technology and Economics Analyses Needed

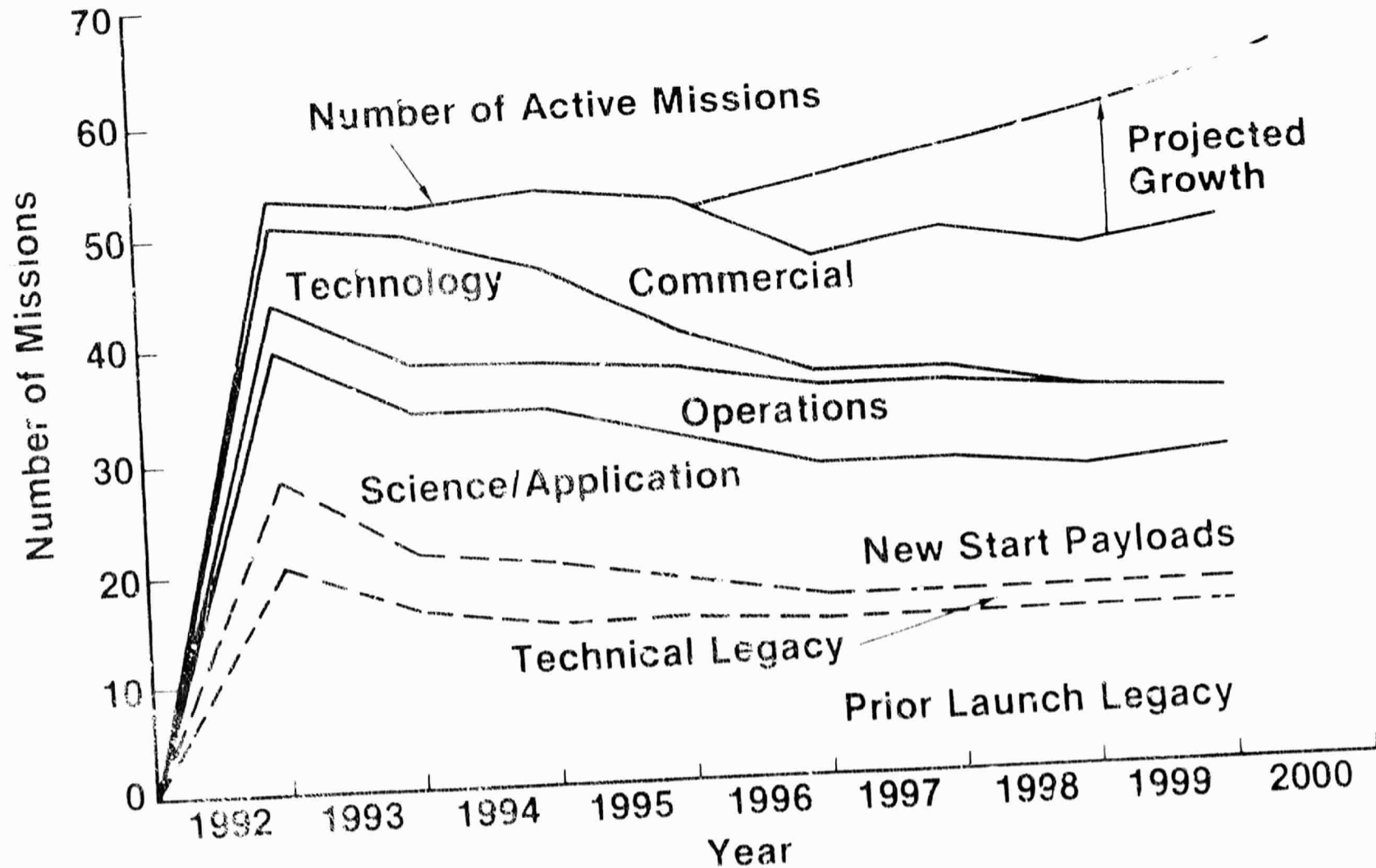
Satellite Servicing

- Servicing of Planned High-Value Missions Would Save ~ 2 Flights/yr
- Servicing Capability Would Allow Additional Missions (Replenishment, Random Failures, etc.)

Space Station Requirements

- 28.5-deg Orbit
- Two TMS Ports
- Satellite Service Port
- ROTV Port/Service
- ROTV Control Center
- Propellant Depot
- Construction Space/Fixtures

MISSION ACTIVITY



EUROPEAN MISSIONS

MDAC Mission Model

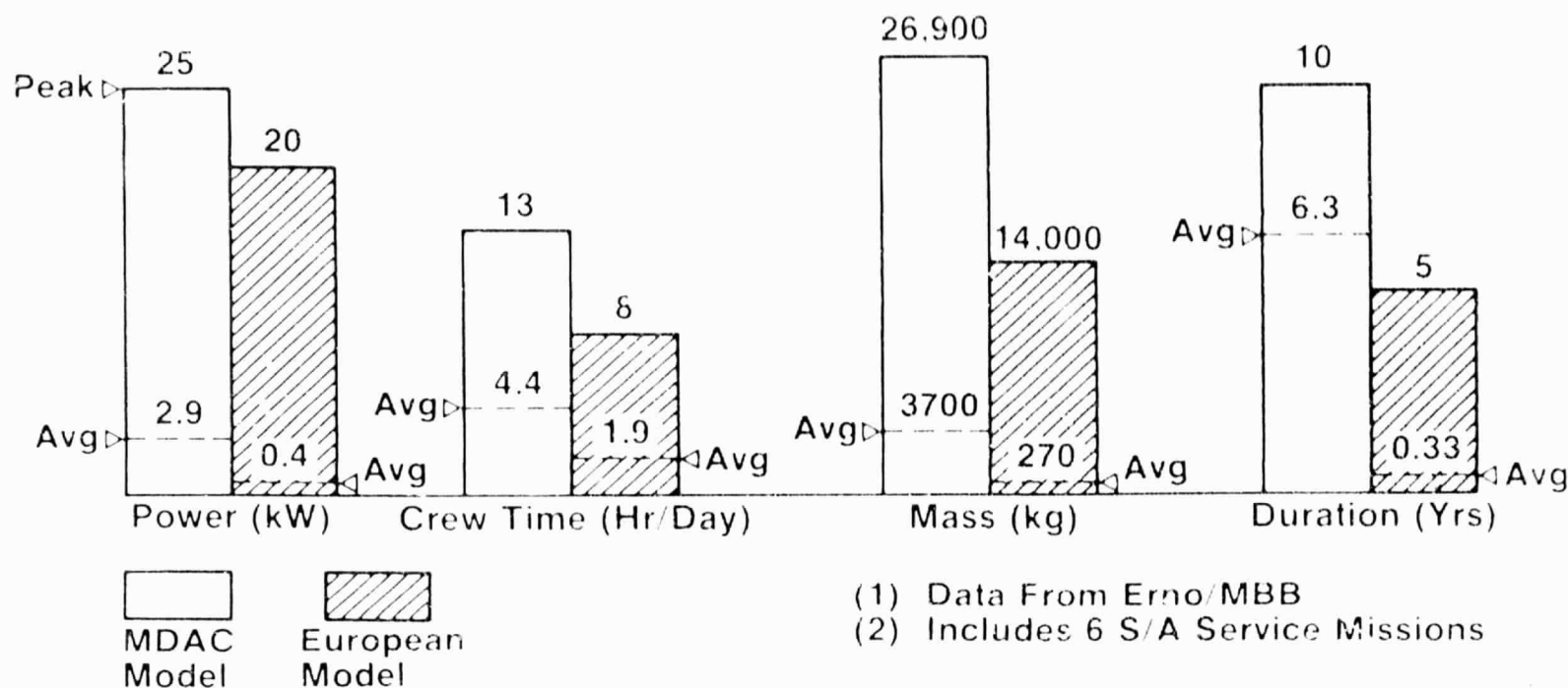
88 Missions

Science and Application	57
Operations	10(2)
Technology	14
Commercial	13

European Mission Model ⁽¹⁾

104 Missions

Science and Application	89
Operations	4
Commercial Technology	11



EVALUATION OF MAN IN-ORBIT INFLUENCES

VGB813

			ASTROPHYSICS													COMM		
			ASO (SOT)	SIRTF	STAR LAB	SCRN	TRIC	XRO	HRS	XTE	HTM	VLBI	HEIE	CRO	RFI	GCP	CRF	
BENEFICIAL	SCIENTIST OBSERVER	REAL-TIME DATA ANALYSIS	●	●	●													●
		MULTIPLE SENSOR USE	●	○	●													●
		SE		○	○	○	○	○							○	○	○	●
		CO PR		○	○	○	○	○							○	○	○	○
		TARG		○	○	○	○	○							○	○	○	○
	DEVEL ENGR	SENSC	●	●	●	○	○	○						○	○	○	○	●
		SENSC	●	●	●	○	○	○						○	○	○	○	○
		COMPC	●	●	●	○	○	○						○	○	○	○	○
	TECHNICIAN	EQUIPMENT SETUP, CHECKOUT, MAINTENANCE, CALIBRATION, ETC	○	●	●	●	●	●	●	●	●	●	●	●	●	○	○	●
		SERVICING OF SENSOR AND EQUIPMENT CONSUMABLES	○	●	●	●	●	●	●	●	●	●	●	●	●	○	○	●
DETRIMENTAL	SAFETY OF FLIGHT	EXTERNAL ENVIRONMENT	○	○	○	○	○	○							○	○	○	
		PHYSIOLOGICAL LIMITS	○	○	○	○	○	○							○	○	○	
		PSYCHOLOGICAL STRESS	○	○	○	○	○	○							○	○	○	
		ONBOARD SAFETY	○	○	○	○	○	○							○	○	○	
	PERF DEGRAD	ACCELERATION DISTURBANCES	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
		EFFLUENT RELEASE	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
		REPETITIVE DUTY CYCLES	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○
			●	○	○	●	○	○	●	○	○	●	○	●	●	○	●	●

● = Required ○ = Acceptable
○ = Desirable ○ = Intolerable

SPACE STATION

Require 36
Desire 22
Need Service 6

OPTIONAL

14

PLATFORM

Desire 9
Accept 1

TOTAL MISSION MODEL

Space Station Candidate

Platform Candidate

● = Required ○ = Acceptable
○ = Desirable ○ = Intolerable

TOTAL MISSION MODEL

SPACE STATION

Require 36
Desire 22
Need Service 6

OPTIONAL

14

PLATFORM

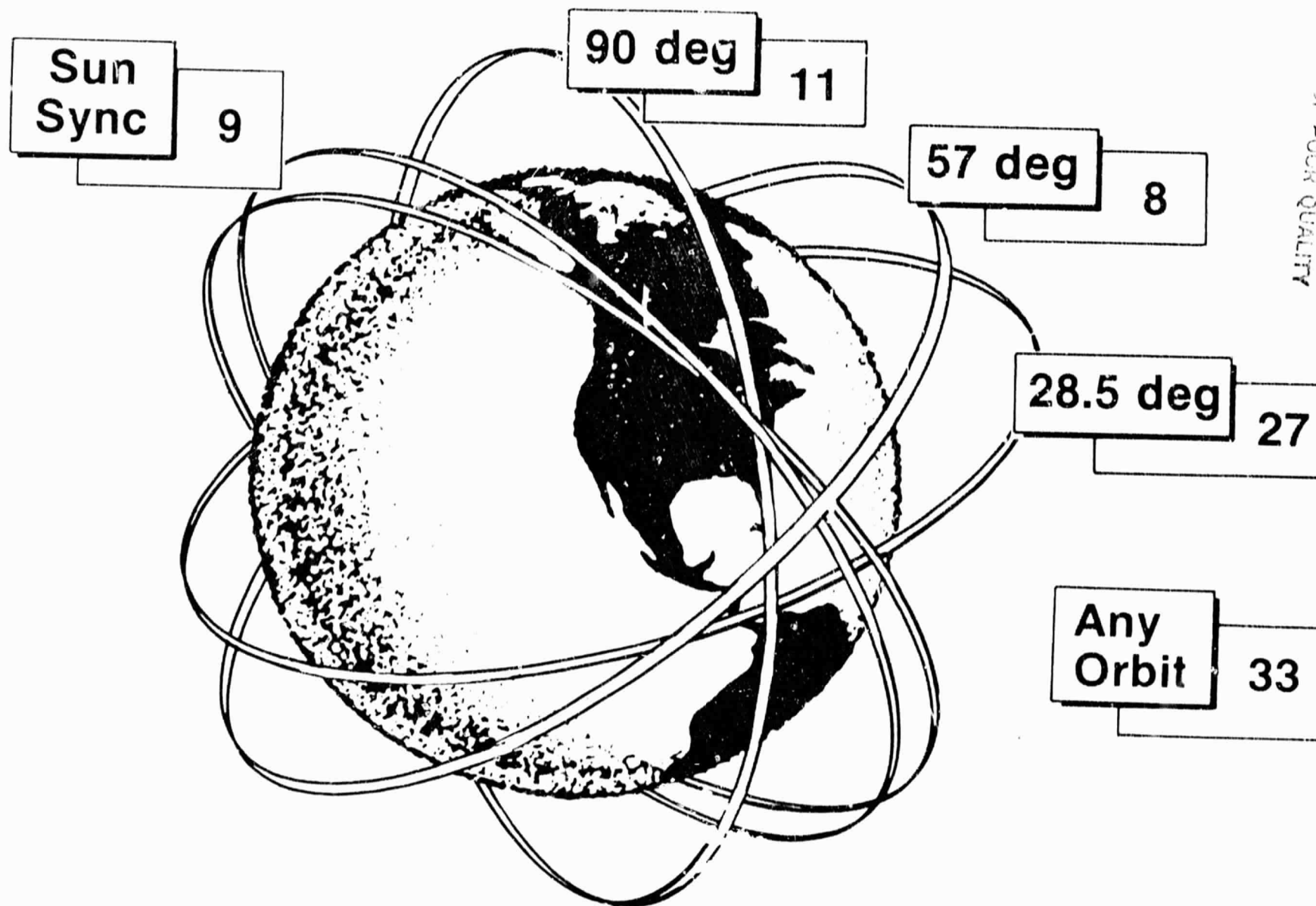
Desire 9
Accept 1

Space Station Candidate
Platform Candidate

ASTROPHYSICS
COMM

ORBIT REQUIREMENTS — ALL MISSIONS

VGB662

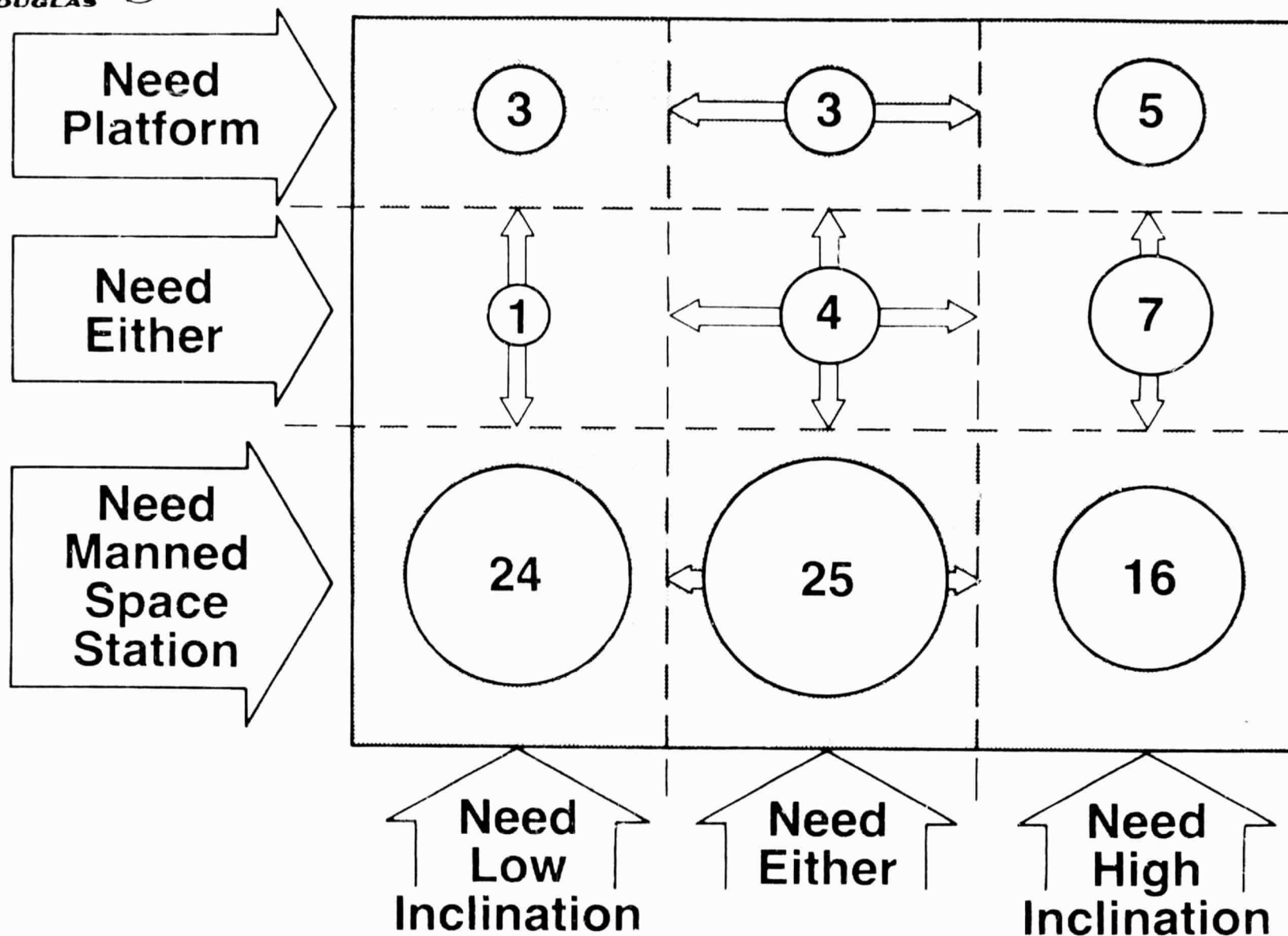


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MISSION ACCOMMODATION REQUIREMENTS

88 MISSIONS TOTAL

VGB667



BENEFITS AND PRIORITIZATION ANALYSES

- SOCIAL • ECONOMIC • CULTURAL • SCIENTIFIC
- TECHNOLOGICAL • COMMERCIAL

34
FACTORS
EVALUATED

- Population Affected:
U.S., World
- Value Added by Space
- International Appeal
- Cost
- Commercial Value
- Resources Required
- Scientific Value

- Identified Constituency
- Availability

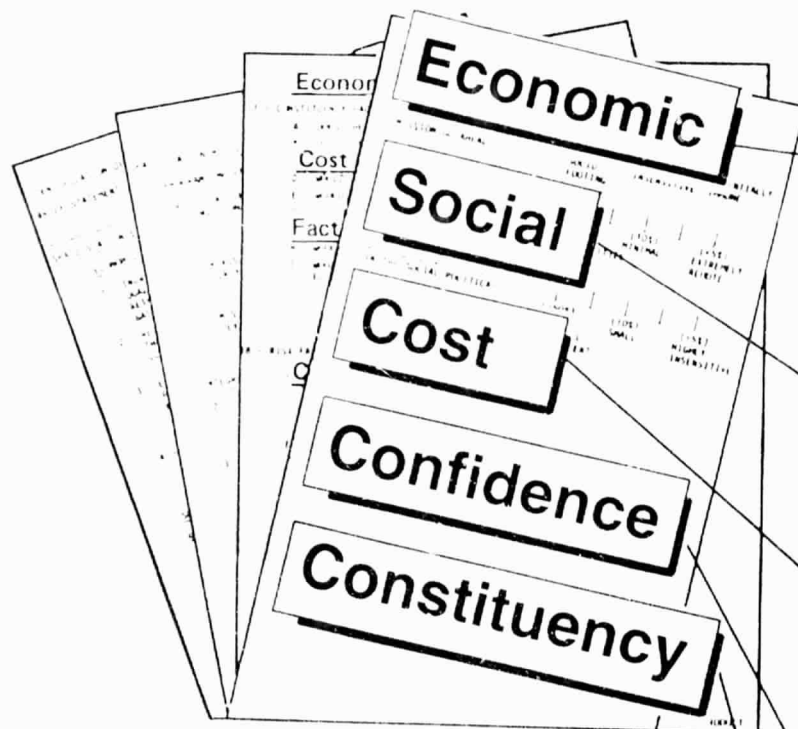
All Missions Analyzed

- 88 Missions
- 12 Evaluators
- 19,652 Value Judgements

Prioritized
Missions

BENEFITS/PRIORITIZATION ANALYSIS

VG8816



**Prioritized
Missions**

ECONOMIC FACTORS TO BE ASSESSED:

1 - INCREASED QUANTITY AND/OR QUALITY OF DATA OR PRODUCT RETURNED AS COMPARED TO GROUND-BASED ACTIVITY



2 - REDUCTION IN STS FLIGHTS OVER THE LIFESPAN OF THE MISSION COMPARED TO OTHER APPROACHES



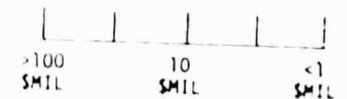
SOCIAL FACTORS TO BE ASSESSED:

5 - DEMOGRAPHIC IMPACT ON U.S. POPULATION - 1990 - 2000 (% 240 MILLION)



PROGRAM IMPLEMENTATION FACTORS:

9 - TOTAL INITIAL OUTLAY FOR MISSION/PAYLOAD EQUIPMENT



RISK FACTORS TO BE CONSIDERED:

A - TECHNICAL DEVELOPMENT UNCERTAINTY IN MEETING OPERATION REQUIREMENTS OF THE MISSION



CONSTITUENCY FACTORS TO BE CONSIDERED:

A - DOES THE MISSION HAVE BASIC INTRINSIC APPEAL?

Y N

B - DOES THE MISSION HAVE A CHAMPION AND SPONSOR?

Y N

C - WOULD THE MISSION HAVE FAVORABLE PUBLIC SUPPORT?

Y N

ORIGINAL COPY
OF PROGRAM DATA

BENEFITS ANALYSIS PARAMETERS

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MISSION ADDED VALUE ASSESSMENT WORKSHEET

IDENTIFICATION OF MISSION I.D. CODE AND NAME

BRIEF STATEMENT OF MISSION GOALS AND OBJECTIVES

SPACE STATION-ENABLING BENEFITS FOR THE MISSION

ECONOMIC FACTORS TO BE ASSESSED:

1 - INCREASED QUANTITY AND/OR QUALITY OF DATA OR PRODUCT RETURNED AS COMPARED TO GROUND-BASED ACTIVITY

2 - REDUCTION IN STS FLIGHTS OVER THE LIFESPAN OF THE MISSION COMPARED TO OTHER APPROACHES

3 - EFFECT OF CONTINUOUS HUMAN PRESENCE DURING MISSION CONDUCT

4 - POTENTIAL REDUCTION IN ORBITAL OPERATIONAL COSTS OVER THE LIFESPAN OF THE MISSION (EXCLUDING STS FLIGHT SAVINGS)

SOCIAL FACTORS TO BE ASSESSED:

5 - DEMOGRAPHIC IMPACT ON U.S. POPULATION - 1990 - 2000 (IN 240 MILLION)

6 - DEMOGRAPHIC IMPACT ON WORLD POPULATION - 1990 - 2000 (IN 4.6 BILLION)

7 - POTENTIAL FOR ATTRACTING INTERNATIONAL PARTICIPATION

8 - EDUCATIONAL VALUE, SCIENTIFIC CONTRIBUTION, OR COMMERCIAL APPLICATION

SPACE STATION MISSION COST AND SUPPORT CONSIDERATIONS

PROGRAM IMPLEMENTATION FACTORS:

9 - TOTAL INITIAL OUTLAY FOR MISSION/PAYLOAD EQUIPMENT

10 - REVISIT FLIGHTS REQUIRED PER YEAR

11 - MISSION SYSTEM/EQUIPMENT DEVELOPMENT STATUS

INTEGRATION SUPPORT CONSIDERATIONS:

12 - ORBITAL PLACEMENT REQUIREMENT

13 - VOLUME REQUIRED

14 - POWER REQUIRED

15 - DEDICATED CREW SUPPORT REQUIRED

16 - LOGISTICS/SUPPLY REQUIRED OVER THE LIFESPAN OF THE MISSION

MISSION I.D.

17 - CONSTITUENCY FACTORS TO BE CONSIDERED:

A - DOES THE MISSION HAVE BASIC INTRINSIC APPEAL?

B - DOES THE MISSION HAVE A CHAMPION AND SPONSOR?

C - WOULD THE MISSION HAVE FAVORABLE PUBLIC SUPPORT?

D - WOULD THE MISSION HAVE ADMINISTRATION SUPPORT?

E - WOULD THE MISSION HAVE PEER GROUP SUPPORT?

F - WOULD THE MISSION FIND INTEREST IN INDUSTRY?

G - WOULD THE MISSION FULFILL SOME NATIONAL GOALS?

H - WOULD THE MISSION ATTRACT PRIVATE VENTURE CAPITAL?

I - WOULD THE MISSION HAVE A POSITIVE EFFECT ON THE ECONOMY IN GENERAL?

J - WOULD THE ULTIMATE DECISION TO GO AHEAD WITH THE MISSION BE FREE OF ANY FORESEEABLE STUNNING BLOCKS?

18 - RISK FACTORS TO BE CONSIDERED:

A - TECHNICAL DEVELOPMENT UNCERTAINTY IN MEETING OPERATION REQUIREMENTS OF THE MISSION

B - SCHEDULE UNCERTAINTY IN MEETING INITIAL OPERATIONAL CAPABILITY (1990 - 2000 TIME PERIOD)

C - LIFE-CYCLE COST ESTIMATE UNCERTAINTY

D - PROJECTED VALUE OF MISSION PRODUCTS AND/OR DATA

E - ALTERNATIVE MISSION APPROACHES

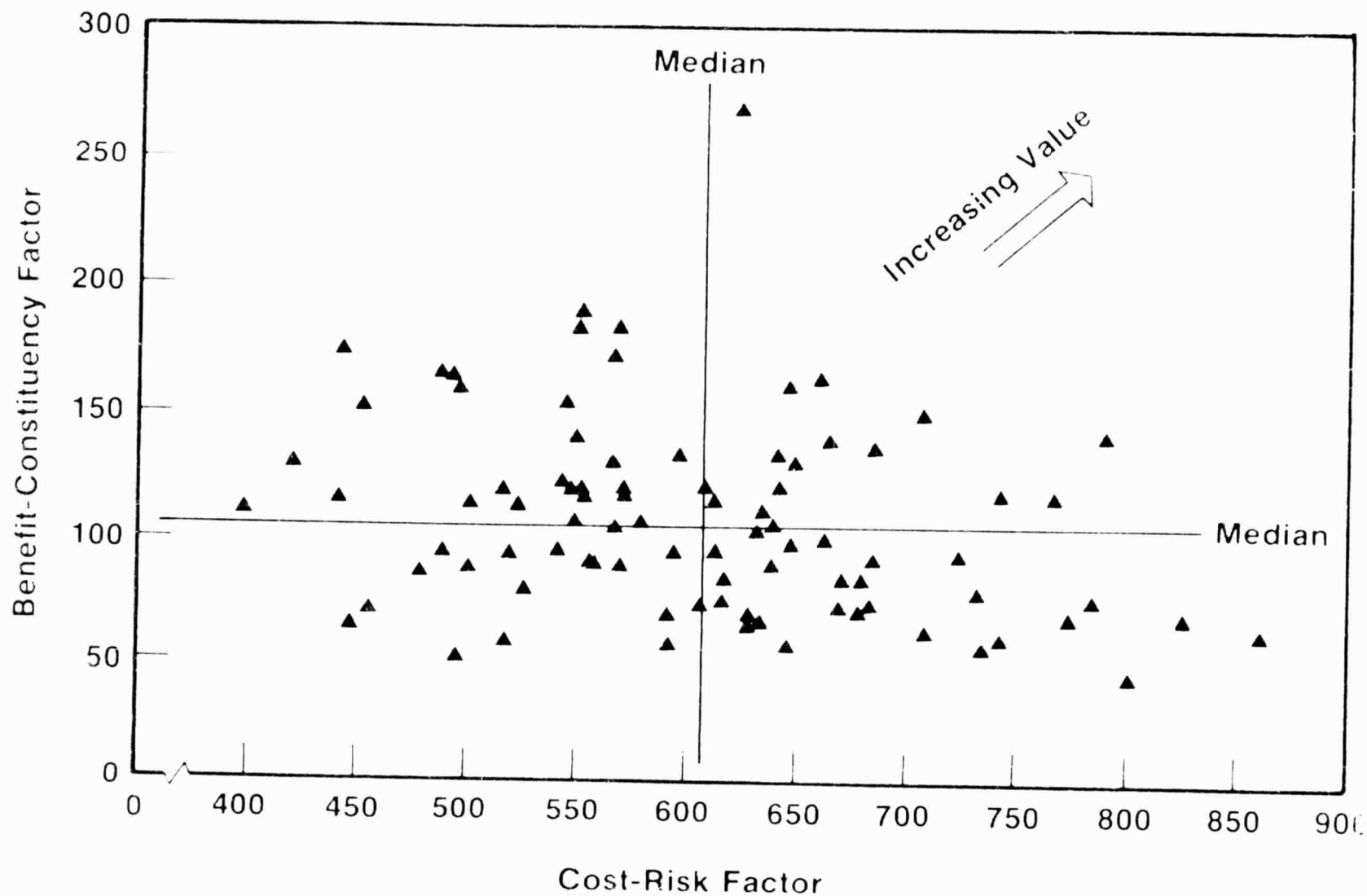
MISSION I.D.

F - RISK ASSOCIATED WITH GOVERNMENT/NATIONAL POLICY CHANGES ALTERING MISSION GO AHEAD

G - PROBABILITY OF EVENTS RELATED TO BREAKTHRUS IN OTHER TECHNOLOGIES PRECLUDING MISSION DEVELOPMENT

H - PROBABILITY OF EVENTS RELATED TO MAJOR CHANGES IN THE SOCIAL-POLITICAL ENVIRONMENT PRECLUDING MISSION DEVELOPMENT

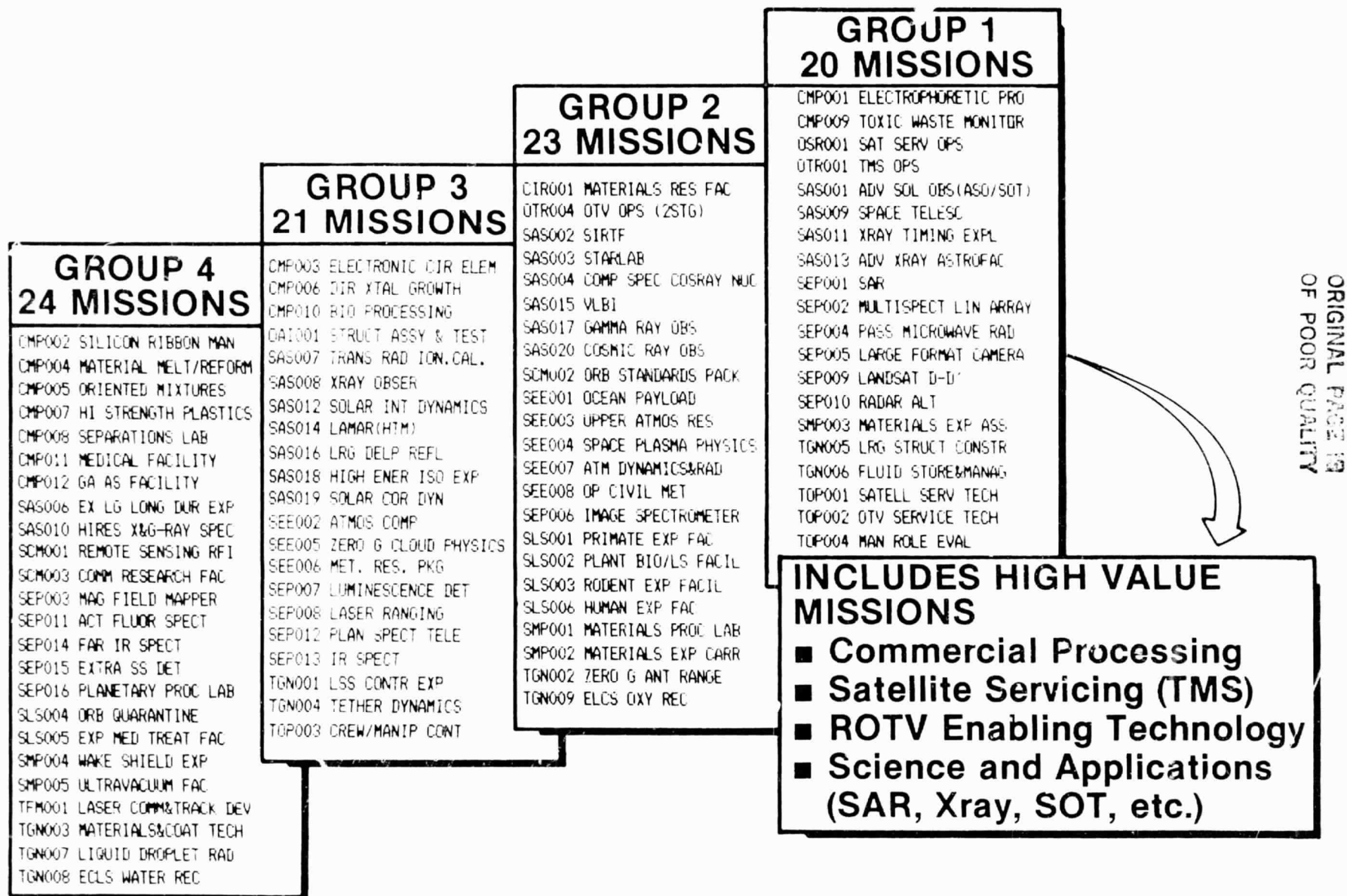
MISSION VALUE DISTRIBUTION



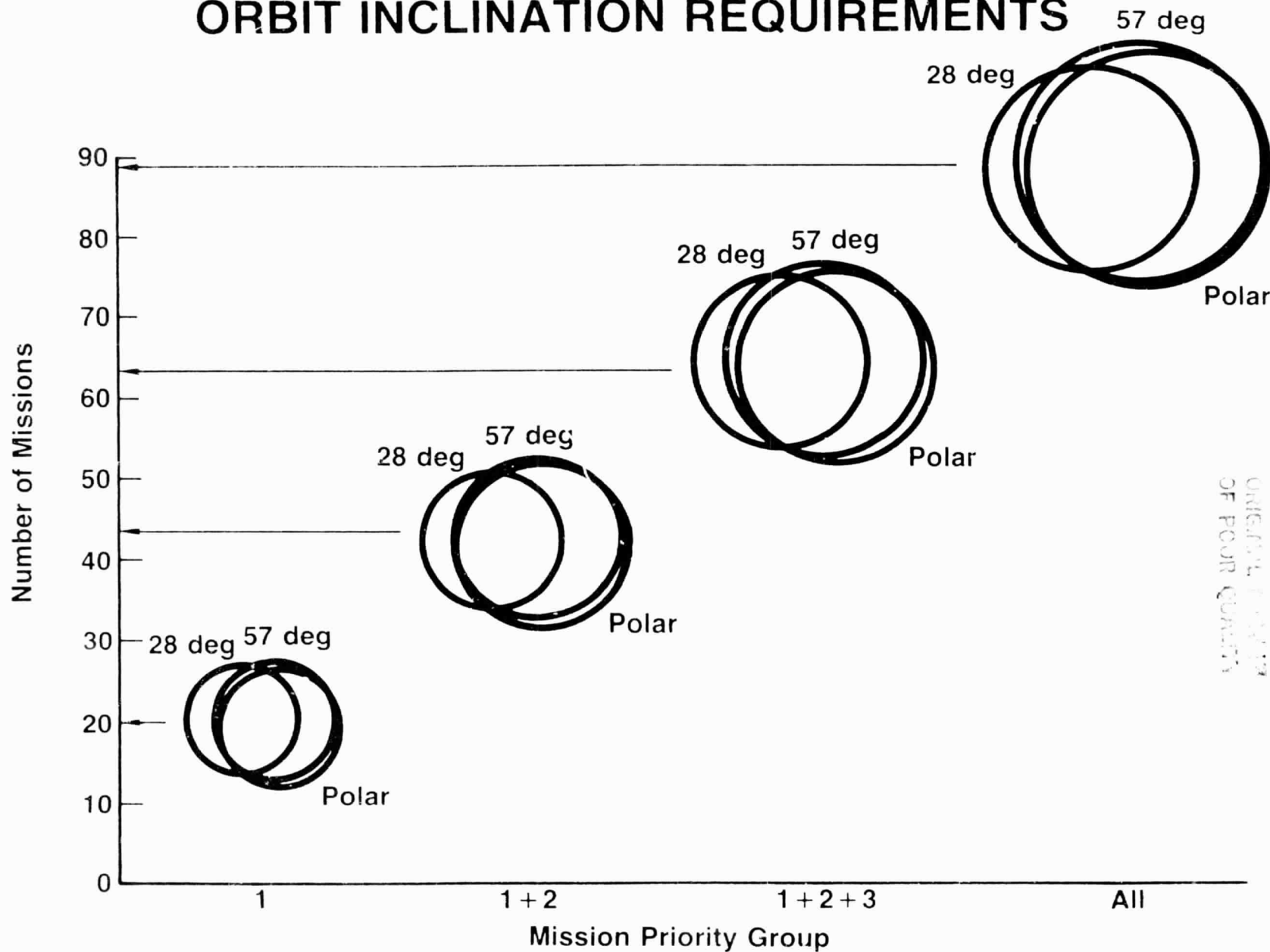
QUALITY OF
POOR QUALITY

PRIORITIZED MISSION MODEL

VGB558



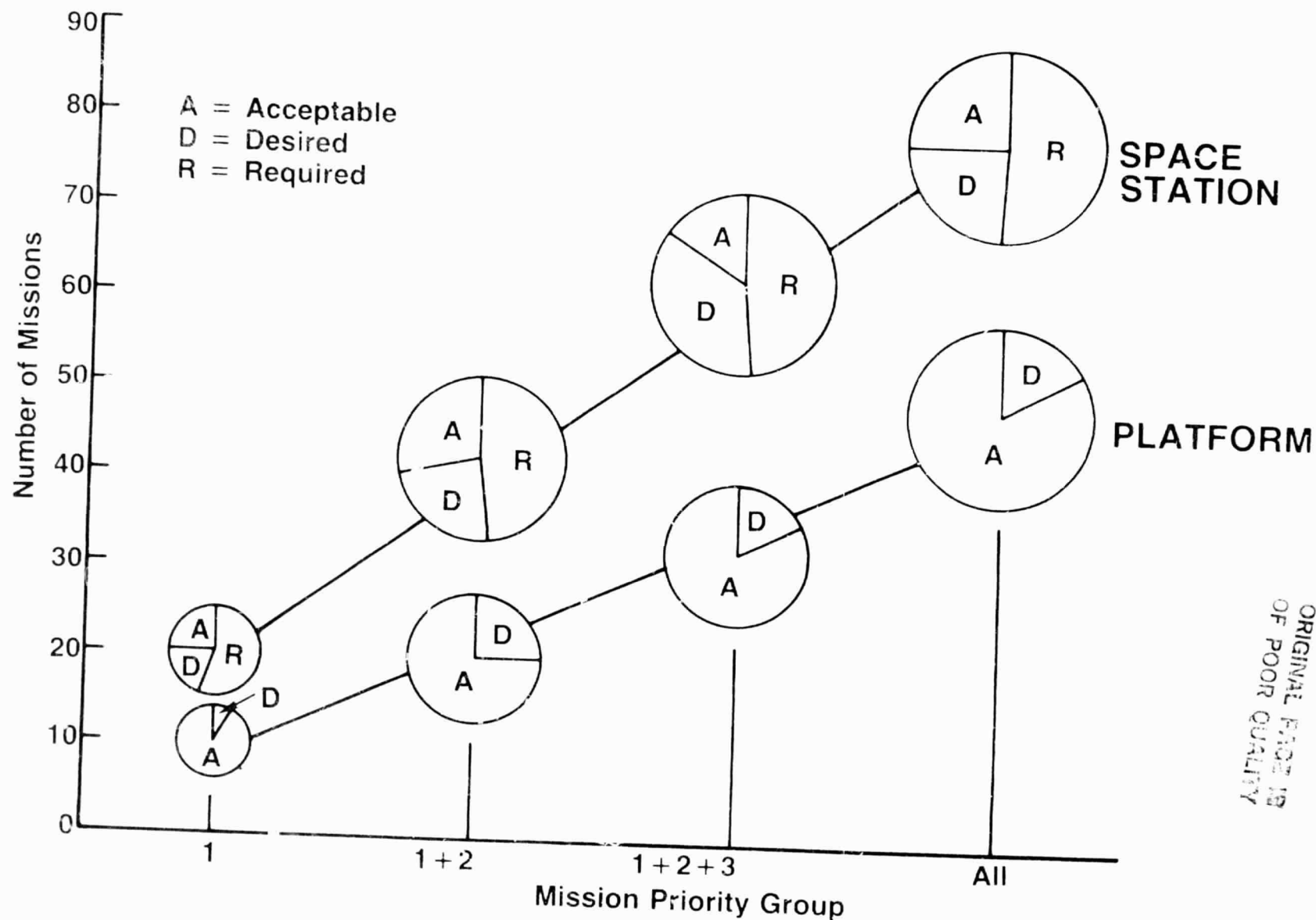
ORBIT INCLINATION REQUIREMENTS



ORBITAL INCLINATION
OF POOR QUALITY

MISSION FACILITY REQUIREMENTS

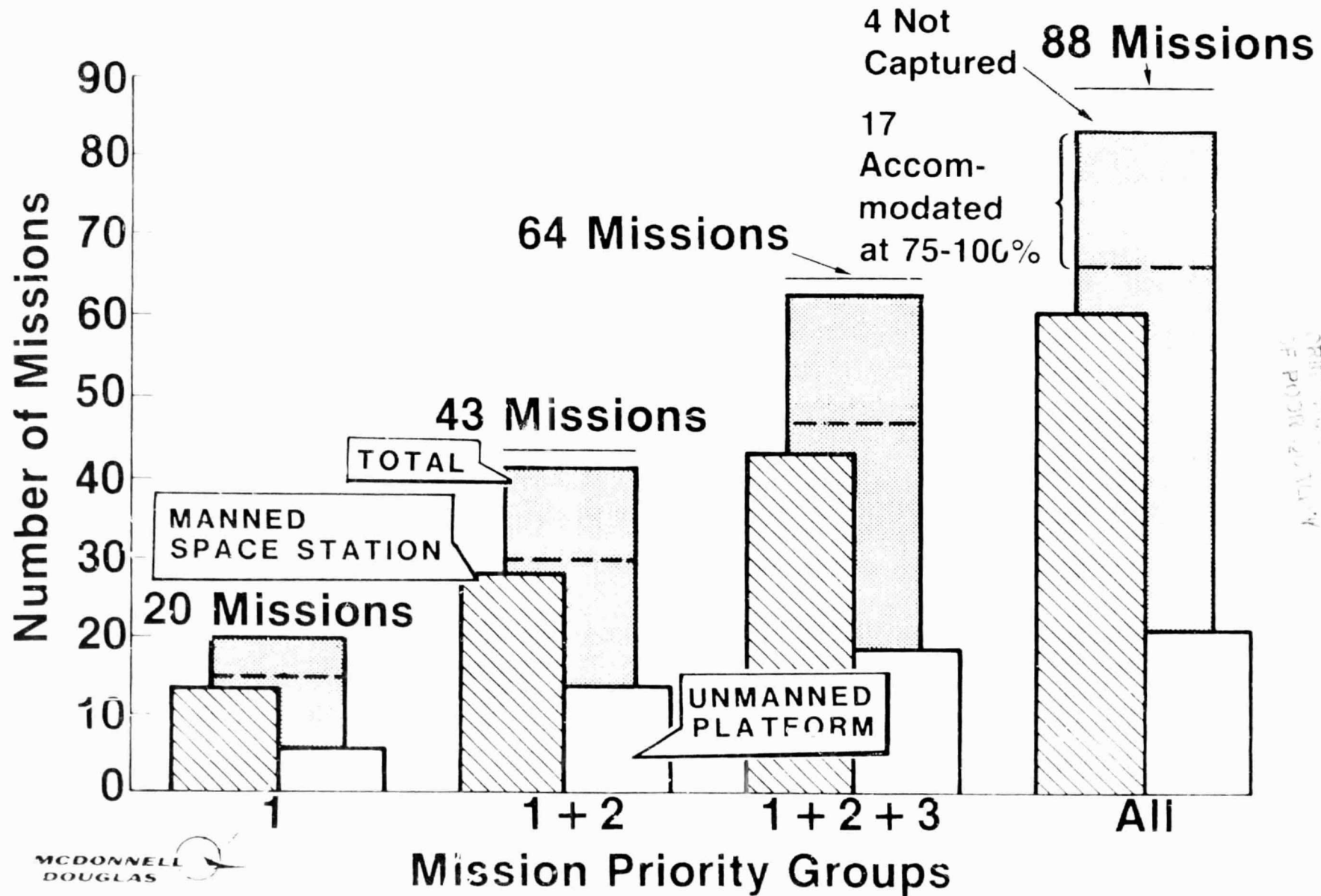
VGB720



MISSION CAPTURE BY PRIORITY GROUP

VGB391

Space Station at 28.5 deg. Platform at High Inclination



MISSION ACCOMMODATION

Prioritized Mission Model (63 Missions)

VGB664

Architecture		Missions Accommodated		Total Missions Captured
Space Station	Platform	100%	75%-100%	
28.5°	—	54	10	64
28.5°	57° 90° or Sun Sync }	57 67	26 17	83 84
57°	28.5° 90° or Sun Sync }	60 65	18 10	78 75

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95%

UNIQUE MISSION ACCOMMODATION SPACE STATION-28°, PLATFORM-SUN SYNC

VGB668

MISSION

PREFERENCE

INTERIM ACCOMMODATION

④

SEP014	PAR. IN. SPCLT	P	28.5
SAS006	EN. LG. LONG. DUF. EXP	SS	57
SAS015	VLBI	E	57
SEE003	UPPER ATMOS. RES.	E	57

Dedicated Satellite

②

SAS001	ADV. SOL. OBS. ASD. SOT.	SS	97
SAS003	STARRAB	P	28.5

Space Station
at 28.5°

⑥

TGH003	MATERIALS ACCT. TECH.	P	28.5
SCM002	ORB. STANDARDS PACK	SS	57
SCM003	COMM. RESEARCH FAC.	SS	57
SEE006	MET. RES. PKG.	SS	57
SEP005	LARGE FORMAT CAMERA	SS	90
SEE001	OCEAN PAYLOAD	SS	97

Platform at
Sun Sync

⑨

CMF009	TOXIC WASTE MONITOR	SS	90
SAS010	HIGH ENER. ISO. EXP.	SS	57
SAS020	COSMIC RAY OBS.	SS	57
SEE002	ATMOS. COMP.	SS	90
SEE007	ATM. DYNAMICS & RAD.	SS	90
SEP008	LASER RANGING	SS	90
SEP010	RADAR ALT.	SS	90
SEP011	ACT. FLUOR. SPECT.	SS	90
SEP002	MULTISPECT. IN. ARPH.	SS	97

Growth Accommodations

■ Platform 28.5°

■ Manned Station-Polar

■ Platform 57°

P — Platform

SS — Space Station

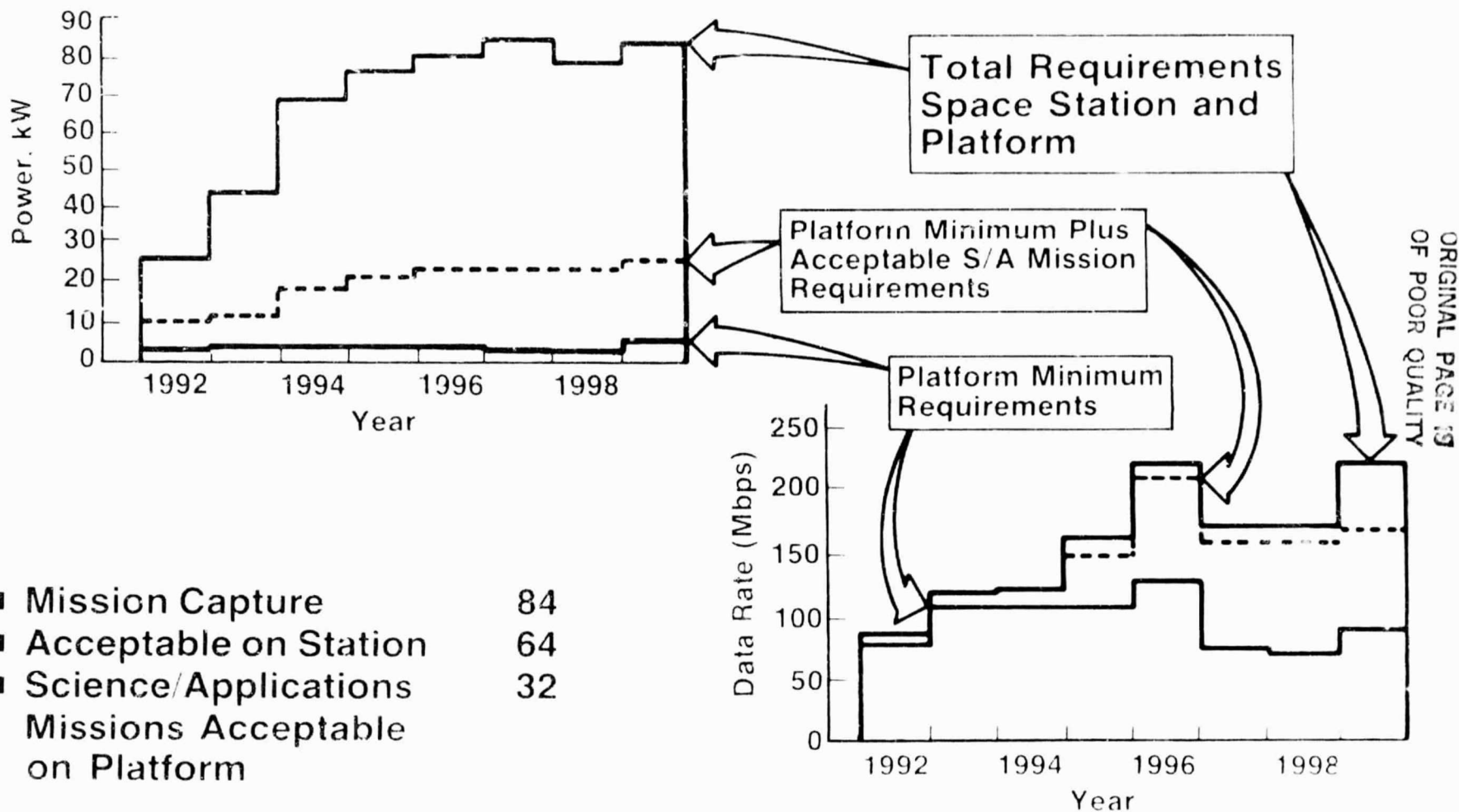
E — Either

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TOTAL MISSION REQUIREMENTS

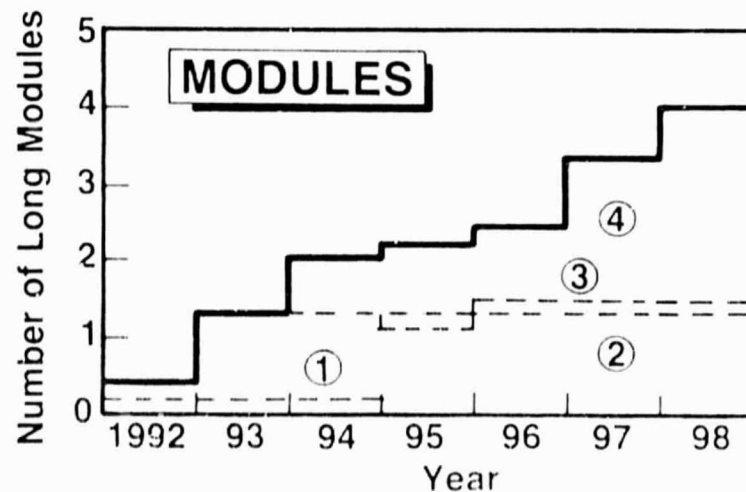
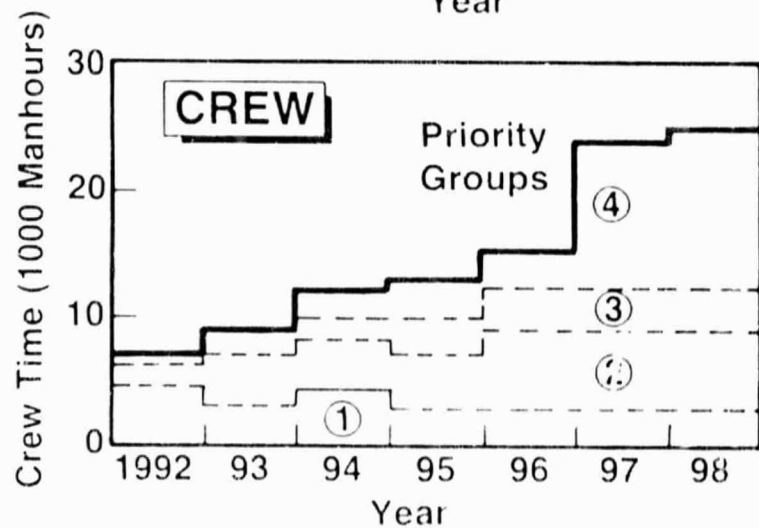
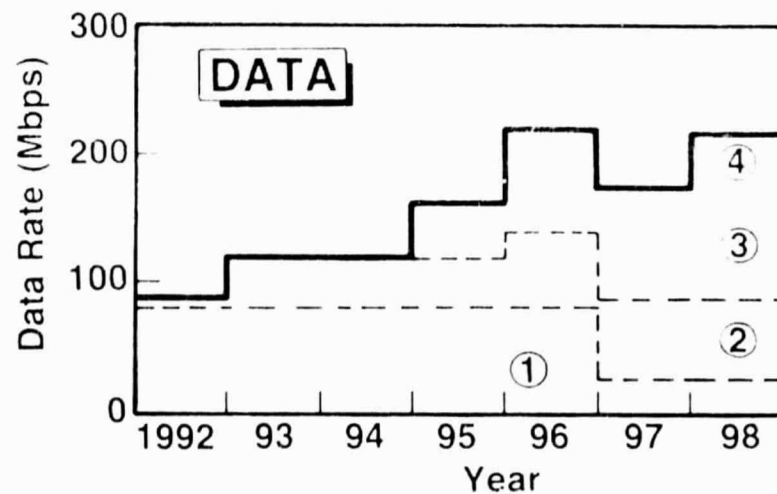
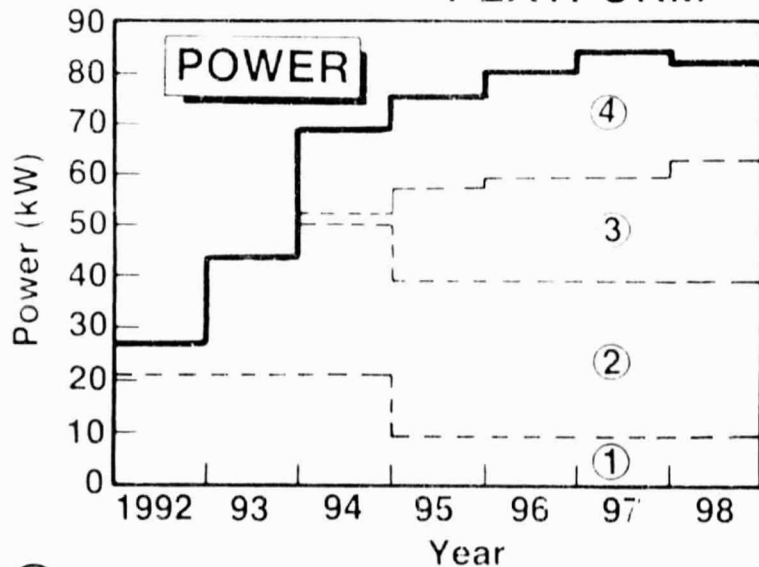
VGB767

STATION AT 28.5°, PLATFORM
AT SUN SYNCHRONOUS



TIME-PHASED PRIORITIZED MISSION REQUIREMENTS

SPACE STATION — 28 deg
PLATFORM — SUN SYNCHRONOUS

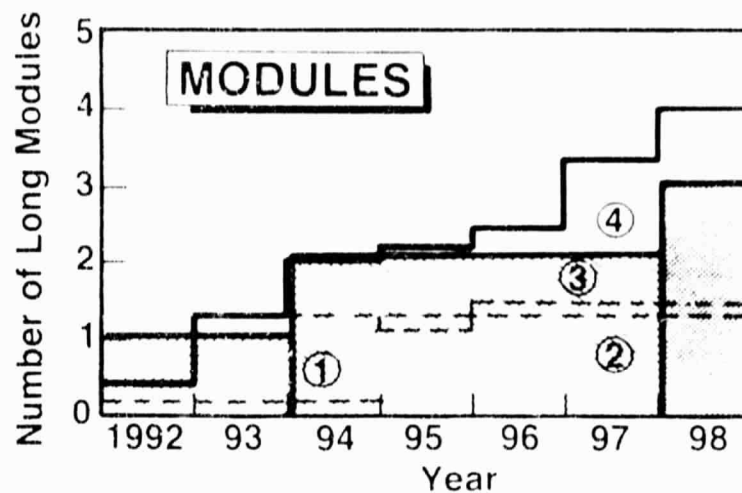
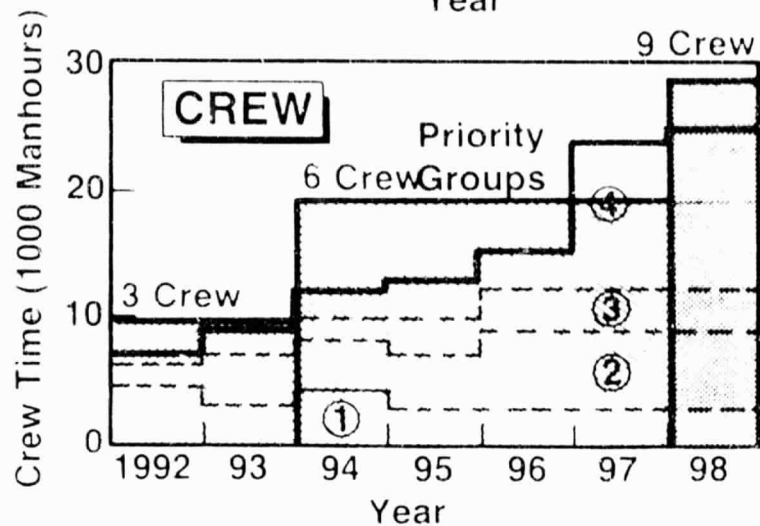
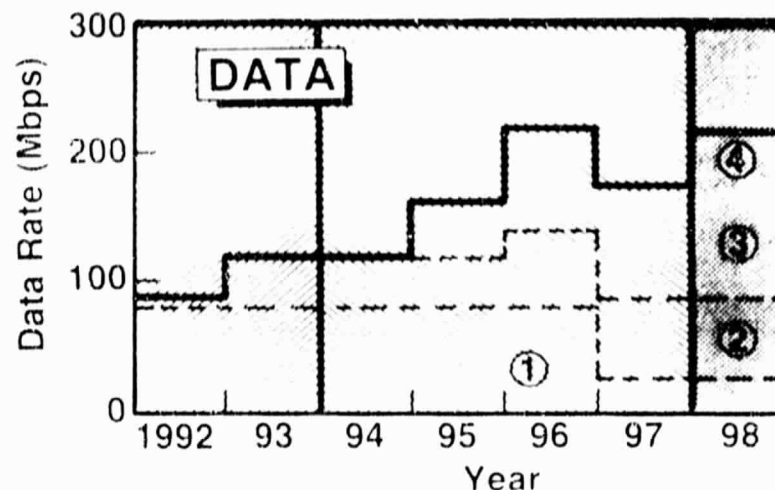
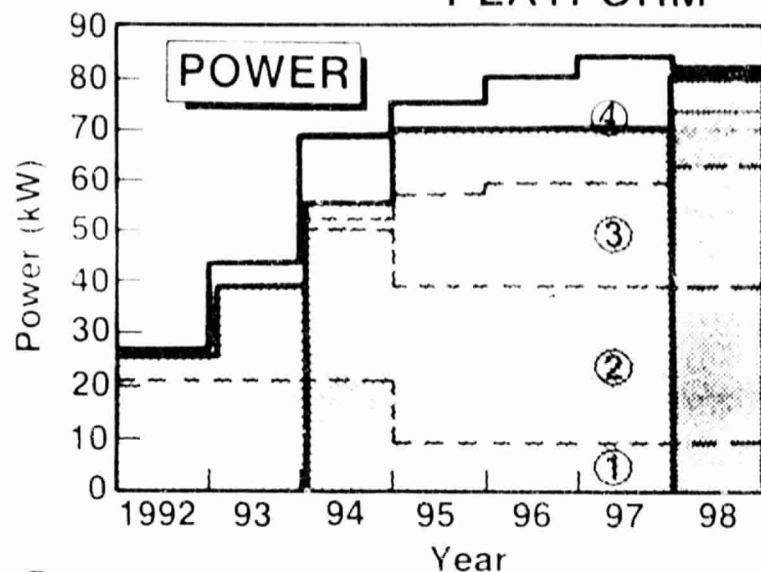


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TIME-PHASED PRIORITIZED MISSION REQUIREMENTS

SPACE STATION — 28 deg
PLATFORM — SUN SYNCHRONOUS



Initial Capability

Evolutionary Capability

Expanded Capability

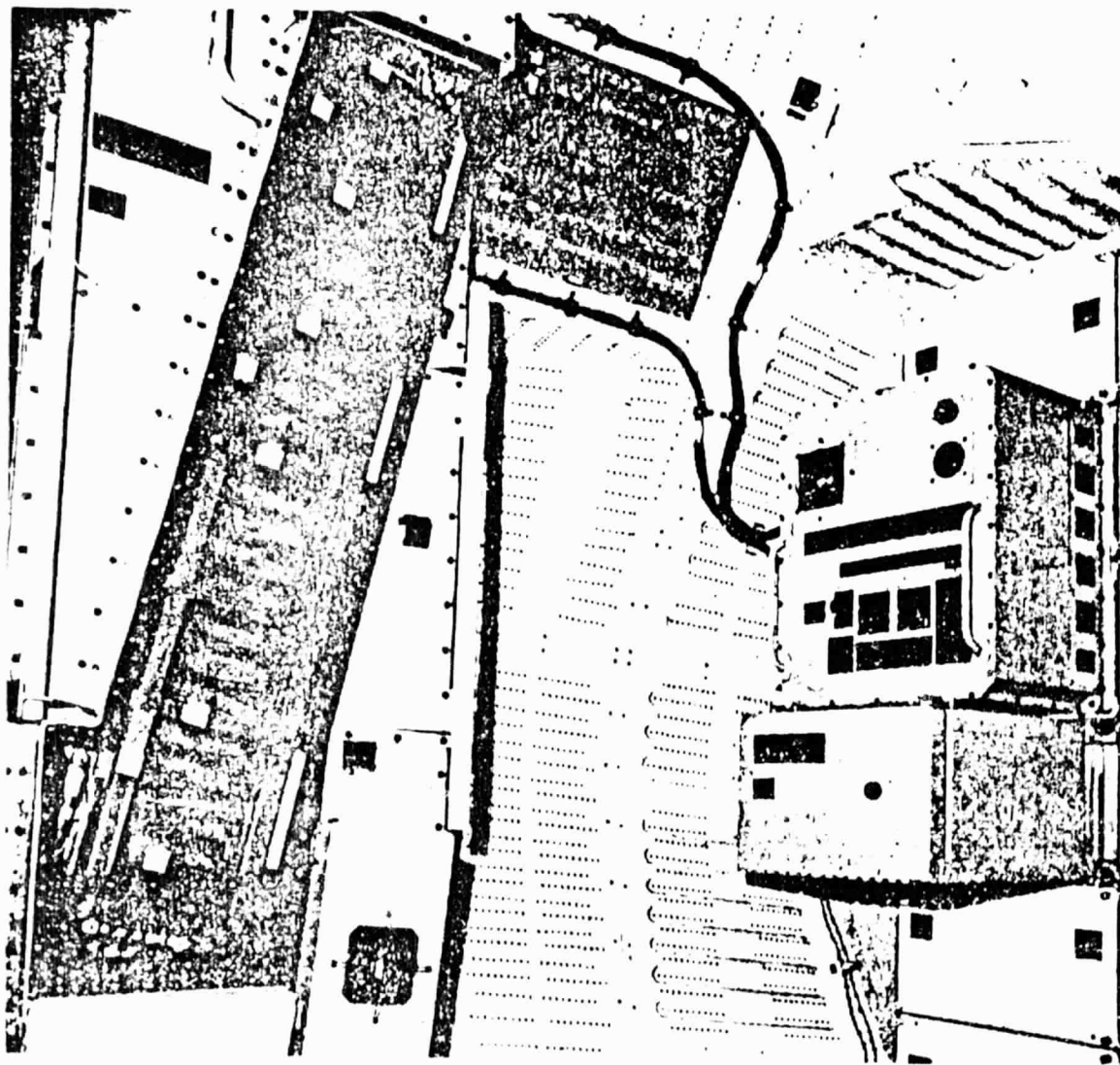
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ATTRIBUTES OF A MANNED SPACE STATION

- Schedule Compression -- Reduced Cost and Risk
- Combines Best Features of Unmanned Free-Flyer and Sortie Mission, e.g.,
 - Onboard Step-by-Step Development Sequence
 - Less Automation
 - Reduced Cost — No Free-Flyer Support Subsystems, Fewer Shuttle Launches
 - Common Support Equipment
 - Unlimited Data Gathering — Test Conduct Time — Flexibility
 - Infrequent Event — Seasonal Coverage
- Flight Crew Capabilities —
Modifications/Repair/Replacement/Assembly
 - Visual Observations
 - Real-Time Sensor Adjustments
 - Analyzing Data
 - Pointing Control
 - Targets of Opportunity
 - Failure Diagnosis/Repair
 - EVA for Structural Assembly — Equipment Adjustments
 - Iterative Operations
 - Learning Curve Benefits
- Contribution of Man in Space is Historical Fact

Man Responds Creatively as
Unanticipated Events or
Problems Arise

EOS MIDDECK SYSTEM



Joint Endeavor Agreement

STS	Flight Dates	
4	July	1982 (Completed)
6	April	1983
7	June	1983
8	August	1983
12	March	1984
16	July	1984

Results From STS 4

1. Yield Increased 500 Times
2. Repeatable Quantitative Separation Demonstrated
3. EOS Design Concept Validated
4. Value Manned Participation Confirmed

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EOS HUMAN OPERATORS ACTIVITY SHUTTLE MIDDECK TASKS SCHEDULED OPERATOR CALLS

VGB371

Perform as Power Loadmaster

- Cycle Power On/Off as Required

Change System Operation

- Start/Stop
- Zero Check
- Process Sample
- Collect Sample

Take Photographs of Column

- Required 14X Each Day

Process Maintenance/Service

- Change Sample Input
- Change Collection Trays

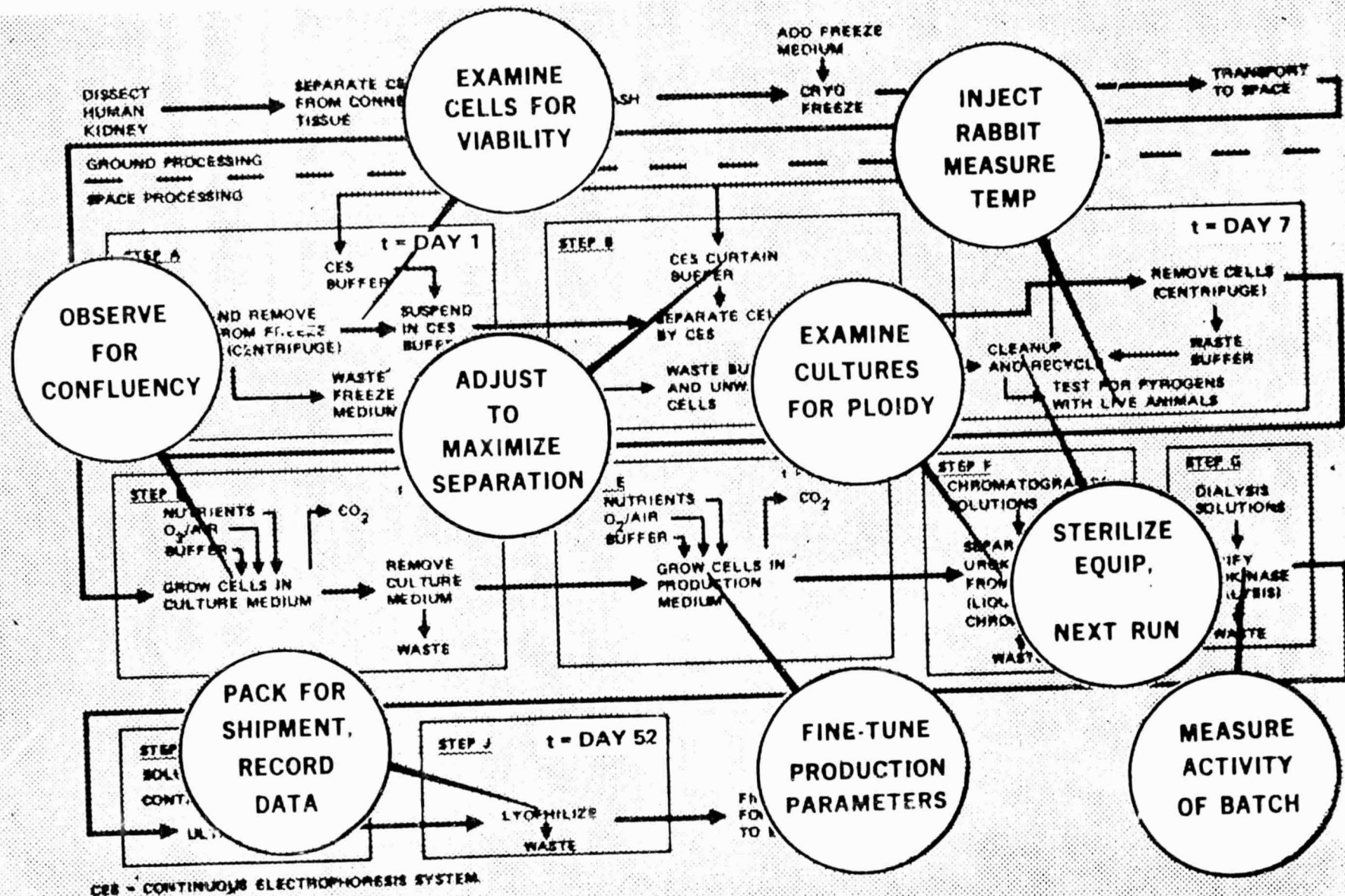
Product Stream Detection

- Observation is Possible but a Highly Skilled Mission Specialist is Required to Recognize and Interpret Pattern if Dye is Not Included With the Sample. Current Astronaut Training is Insufficient for Effective use of Information Obtained From Column Observation
- Shuttle Link to Ground-Based Mission Specialist Lacks Adequate Bandwidth for Useful Interaction Between Astronautics and Ground

Five Malfunctions Occurred During the STS-4 Flight, Four Process Out-of-Range Errors and a Mandatory Stop/Reset/Restart Software Problem. These Incidents Coupled With the Limited Ground Link Indicate That an Onboard Mission Specialist Would Significantly Increase the Efficiency of EOS Operations on Future Flights

ROLE OF MAN IN UROKINASE PROCESS DEVELOPMENT AND OPTIMIZATION

25703



BENEFITS OF MAN IN SPACE — OCEANOGRAPHY

VFT744

- Interpretive Capability
- Color Acuity Far Above Any Other Sensor
- Flexible Response
- Interactive Processor
- Selective Data
- Data Compression
- Real Time Oceanography
- Special Sensor Deployment and Recovery
- Cheaper Way to Do Some Research Projects
- Definitive Site, Not Necessarily At NADIR
- Orbital Height Ideal for Mesoscale Feature Identification
- Legislates Against Bias Errors in the Data
- Reduces Likelihood of Total System Failure
- Communication Point for Up-Link and Down-Link Information Transfer

OCEANOGRAPHIC EFFECTS DISCOVERED FIRST FROM MANNED SPACECRAFT

VFT743

INTERNAL WAVES

- Distribution Along Shelf Break (Apollo 6)
- Configuration Over Shelf (Apollo 6)
- Existence in the Open Ocean (Skylab)
- Extent and Configuration Along Ocean Fronts (Skylab)

OCEAN SWELL

- Refraction and Absorption at Current Boundaries (Skylab)
- Refraction in Fjords (Skylab)
- Dissipation at Upwelling Boundaries (Skylab)

EDDIES

- Existence at Coastal Boundaries (Gemini)
- Size Variability in Confined Seas (Apollo)
- Distribution Along Current Edges (Skylab)
- Kelvin-Helmholtz and Von Karman Vortices — Island Wakes (Apollo and Skylab)
- Scale Variability (Skylab)
- Surface Manifestation of Warm and Cold Core Eddies (Skylab and ASTP)
- Coalescence (Skylab)
- Associated Cloud Formations (Skylab)

FRONTS

- Surface Manifestations of Fronts (Gemini — ASTP)
- Fronts and Thermal Boundaries (ASTP)
- Mesoscale Turbulence at Frontal Boundaries (Skylab)
- Plankton Distribution (Skylab)
- Wave/Front Interaction (Skylab)

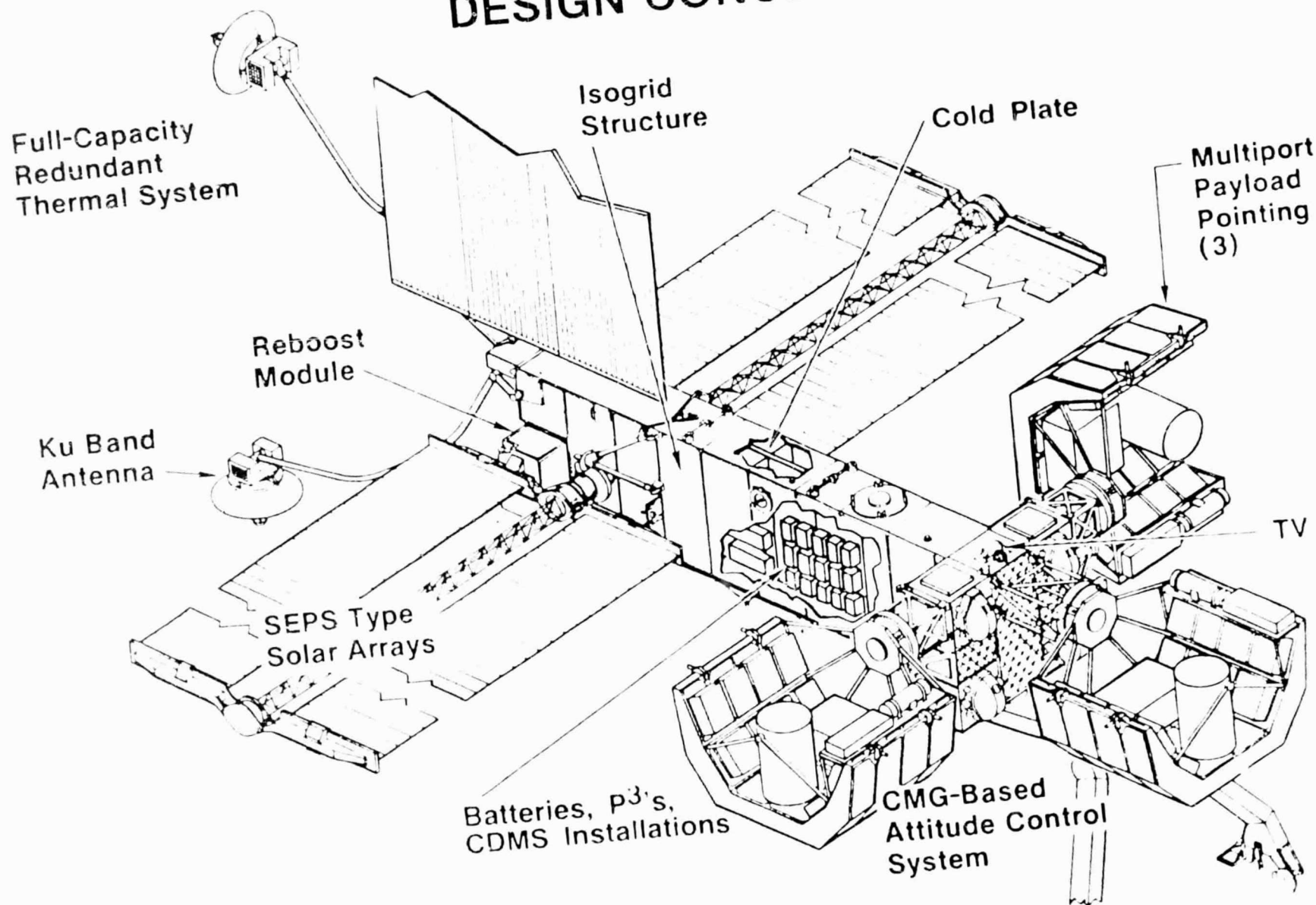
UPWELLING

- Configuration of Upwelling Boundaries (Apollo, Skylab)

CURRENTS

- Current Confluence and Retention of Identity (Skylab)

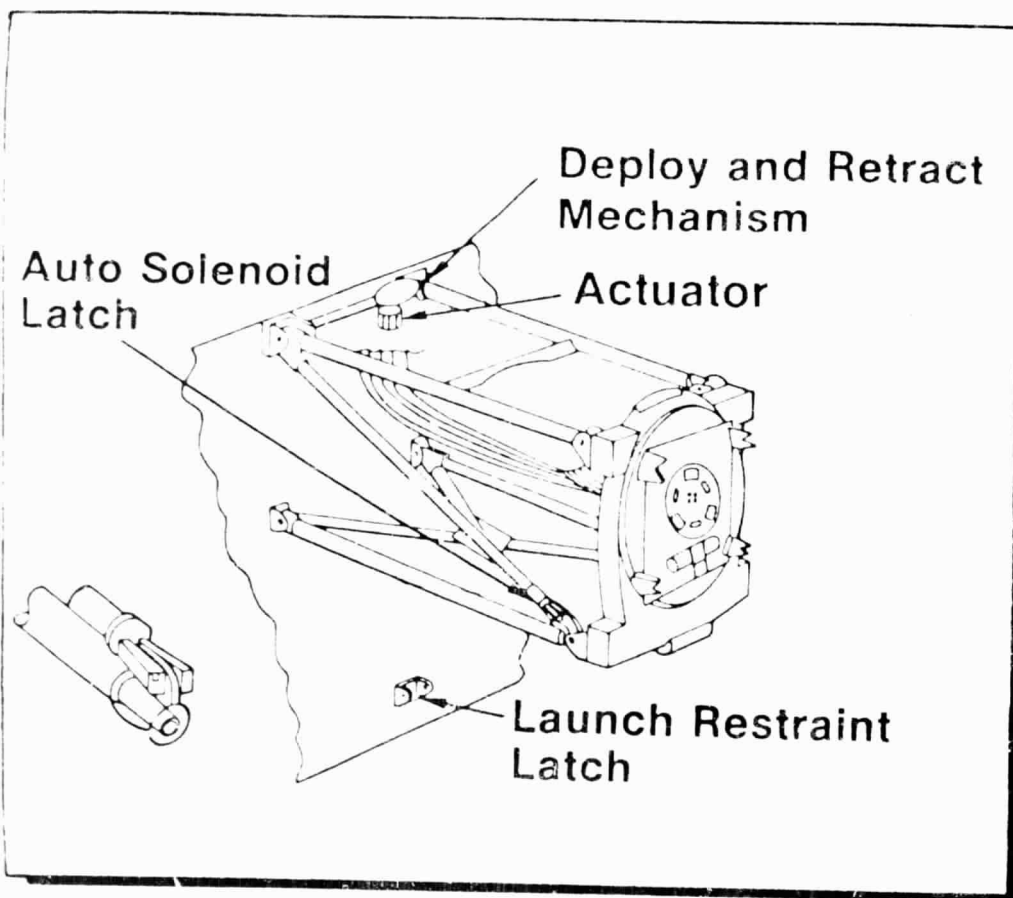
SPACE PLATFORM SYSTEM DESIGN CONCEPT



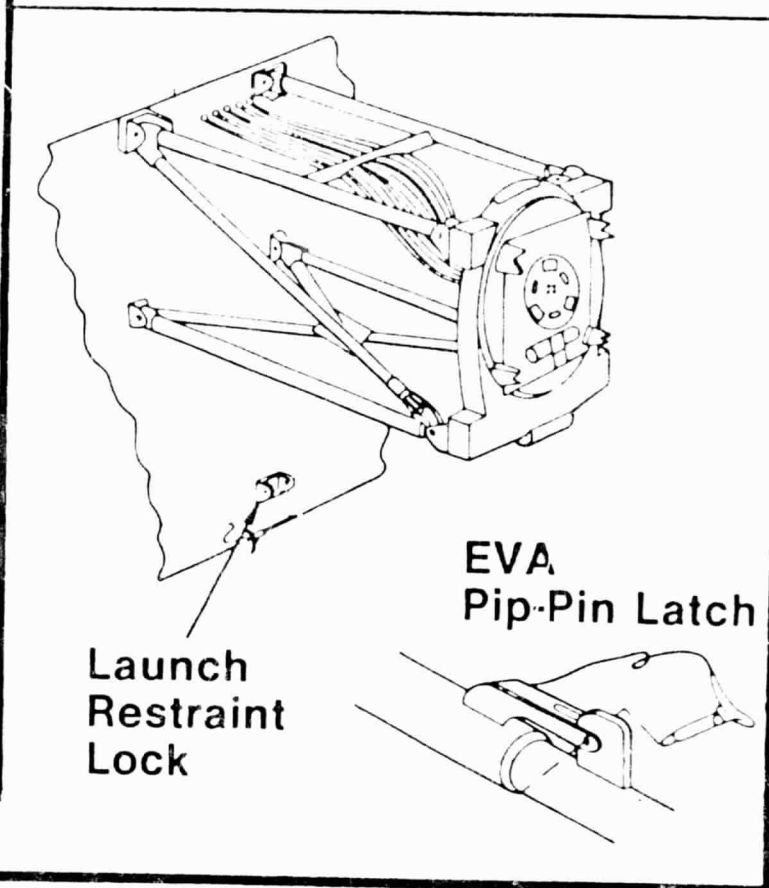
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PAYLOAD BERTHING PORT (X-AXIS)

VGB352



Remotely Actuated
Deployment Mechanism



Manually Actuated (EVA)
Deployment Process

EVA VS MECHANISMS

VGB353

■ Reduction of Automatic Mechanisms

● Forward Launch Support	\$133K
● Solar Array Launch Latches	1051K
● Radiator Launch Restraints	401K
● +Y and -Y Berthing Port Mechanisms	266K
● Aft Berthing Port Mechanisms	344K
● Antenna Launch Latch	211K

TOTAL COSTS FOR 15 MECHANISMS = \$2406K

■ Manual Activation to Perform the Functions of the Above- Stated Mechanisms Involves 2 EVA Crewman Approximately 2.5 Hours Which is Well Within the Capability of EVA Operations

EVA Costs (Per EVA Crewman) = \$60K-100K, Depending
on EVA Support Equipment *

\$60K X 2 Crewman = \$120K

\$100K X 2 CREWMAN = \$200K

*Per MMU Users Guide, Martin Marietta Report MCR-78-517
(Contract NAS9-14593)